



Cooling Only R410A(50Hz/60Hz) 5CVM0-01A

# TOTAL HVAC SOLUTION PROVIDER

**ENGINEERING PRODUCT DATA BOOK** 



P/No.: MFL67474076



**General information Product Data** 



# **General information**

- 1. Model Line-up & External Appearance
- 2. Nomenclature

# 1. Model Line-up & External Appearance

# 1.1 Model Line-up

# **■** Cooling Only

Power Supply	5HP	6HP
1Ø, 220-240V, 50Hz	ARUV050GSD5	ARUV060GSD5

# 1.2 External Appearance

CHASSIS	Model Name	Model
U4	ARUV050GSD5 ARUV060GSD5	LG May V 4

# 2. Nomenclature

Model Name	ARU	V	060	G	S	D	5
No.	1	2	3	4	5	6	7

No.	Signification
1	MULTI V System Outdoor Unit using R410A
2	Combination of Inverter Type and Cooling Only V: Inverter and C/O
3	Total Cooling Capacity in Horse Power(HP) unit EX) 6HP → '060', 10HP → '100'
4	Electrical Ratings G: 1Ø, 220-240V, 50Hz / 1Ø, 220V, 60Hz
5	Air Discharge Type S : Side Discharge
6	Model Type D : Residential
7	Serial number



# **Product Data**

- 1.List of Functions
- 2. Specifications
- 3. Dimensions
- 4. Electric Characteristics
- **5.Indoor Unit and Outdoor Unit Capacity Index**
- **6. Capacity Tables**
- 7. Capacity Correction Factor
- 8. Operation Limits
- 9. Piping Diagrams
- **10.Wiring Diagrams**
- 11.Field Wiring
- 12.Sound Levels

# 1. List of Functions

### ■ List of function

Category	Functions	Multi V S		
	Defrost / Deicing	X		
	High pressure switch	X		
	Phase protection	-		
Reliability	Restart delay (3-minutes)	0		
	Self diagnosis	0		
	Soft start	0		
	Test Run function	0		
Convenience	Night Low Noise Operation	0		
Network function	Network solution(LGAP)	0		

Note

1. O : Applied X : Not applied

# ■ Accessory Compatibility List

	Product	Model name	ETC	Compatibility
Dry contact	IO Module	PQDSBCDVM0	Demand controller for MULTI V III	Х
Dry contact	IO Module	PVDSMN000	Demand controller From MULTI V IV series	Х
	ODU PI485	PMNFP14A1	PI 485 Gateway	Х
	Cool/Heat Selector	PRDSBM	For MULTI V Heat Pump / Mode lock (Cool/Heat/Fan)	Х
	Low Ambient Kit	PRVC2	From MULTI V IV series	Х
		PAHCMR000	Return Air Temperature Control	0
	AHU Communication Kit &	PAHCMS000	Discharge Air Temperature Control	0
Gateway	Module	PAHCMC000	Communication Module	0
		PAHCMM000	Main Module	0
	Water Communication Module	PAHCMW000	Water Communication Module	Х
	BACnet	PQNFB17C0	ACP BACnet	0
	Lonworks	PLNWKB000	ACP Lonworks	0
	Modbus	PMBUSB00A	Modbus RTU	0
	Simple	PQCSZ250S0	AC Ez	0
_	AC Ez Touch	PACEZA000	AC Ez Touch	0
Central Controller	AC Smart	PACS5A000	AC Smart 5	0
Controller	ACP	PACP5A000	ACP 5	0
	AC Manager <sup>1)</sup>	PACM5A000	AC Manager 5	0
	PDI	PPWRDB000	PDI Standard	0
ETC	FUI	PQNUD1S40	PDI Premium	0
EIG	ACS I/O Module	PEXPMB000	-	-
	DS(Data Saving) Module	PVADTN000	Data Saving Module	0

- 1. O: Possible, X: Impossible, -: Not applicable
- 2. \*: It is possible basic function only.
  3. \*\*: Some functions are not available.
- 4. 1): ACP or AC Smart is needed.
- If you need more detail, please refer to the BECON PDB or the manual of product. (http://partner.lge.com/global : Home> Doc.Library> Product > Control(BECON))

# 2. Specifications

Major	ategory Minor	Unit	Sp	ec
Classification	Chassis	_	U4	U4
Classification			ARUV050GSD5	ARUV060GSD5
Model Name	Factory model	-		ARUV060GSD5
	Buyer model	-	ARUV050GSD5	
	#1	V, Ф, Hz	1, 220-240, 50	1, 220-240, 50
Power Supply	Limit Range of Voltage(#1)	V	198-264	198-264
1 ower cupply	#2	V, Ф, Hz	1, 220, 60	1, 220, 60
	Limit Range of Voltage(#2)	V	198-242	198-242
Cooling Consoity	Rated	kW	14.5	16.0
Cooling Capacity	Raied	Btu/h	49,500	54,600
		kW	-	-
Heating Capacity	Rated	Btu/h	-	-
Power Input (Cooling)	Rated	kW	3.62	4.50
Power Input (Heating)	Rated	kW	-	-
(Heating)	EER(Rated)	W/W	4.01	3.56
Efficiency	COP(Rated)	W/W	4.01	3.30
Power Factor	COP(Rated)	VV/VV	-	-
(Cooling/Heating)	Rated	-	0.93	0.93
. 5 0/	Туре	-	Axial Flow Fan	Axial Flow Fan
0 11 -	Air Flow Rate(High)	m³/min x No.	80 x 1	80 x 1
Outdoor Fan	Discharge direction(Side /	111 /111111 X 110.		
	Top)	-	Side	Side
	Type	-	BLDC	BLDC
Outdoor Fan Motor	Drive	-	DC INVERTER	DC INVERTER
	Output	W x No.	198 x 1	198 x 1
	Type	-	LG Inverter Scroll	LG Inverter Scroll
	Piston Displacement	cm³/rev	31.6	31.6
	Number of Revolution	rev./min	3.600	3.600
Compressor	Motor Output	W x No.	3,198 x 1	3,198 x 1
	Starting Method	- TV X TTO:	DC Inverter Starting	DC Inverter Starting
	Oil Type	_	FW68D	FW68D
		_	Fin & Tube	Fin & Tube
Hant Evaluation	Type		Fill & Tube	FIII & Tube
Heat Exchanger	No.	-	Mida Lauran Dhia	Mida Lauran Dhia
	Fin Type	-	Wide Louver Plus	Wide Louver Plus
Dimensions	Net(W x H x D)	mm	950 x 834 x 330	950 x 834 x 330
2	Shipping(W x H x D)	mm	1,147 x 919 x 461	1,147 x 919 x 461
Weight	Net	kg	67.0	67.0
Wolgin	Shipping	kg	75.0	75.0
Exterior	Color	-	Warm Gray	Warm Gray
Exterior	RAL (Classic)	-	RAL 7044	RAL 7044
	High Pressure Prevention	-	X	X
	Frost Prevention	-	-	-
	Discharge Tempreature Control	-	X	X
Protection Device	Compressor/Fan Protection	-	Over-heat protection / Fan driver overload protector	Over-heat protection / Fan driver overload protector
	Inverter Protection	-	Over-heat protection / Over-current protection	Over-heat protection / Over-current protection
	Туре	_	R410A	R410A
	Precharged Amount		2.0	2.0
Refrigerant		kg		
	t-CO₂ eq.	-	4.175	4.175
	Control Type	-	Electronic Expansion Valve	Electronic Expansion Valve
Drain Pipe	O.D / I.D	mm(inch)	-	-
Connecting Pipe	Liquid	mm(inch)	Ф9.52 (3/8)	Ф9.52 (3/8)
Connecting Pipe	Gas	mm(inch)	Ф15.88(5/8)	Ф19.05 (3/4)
D: : 0 :: -	Liquid	-	Flare	Flare
Piping Connection Type	Gas	_	Flare	Flare
Sound Pressure Level	Cooling / Heating			
(Outdoor Unit)	(@ 1.5m height)	dB(A)	53.0 / -	56.0 / -
Note				

- 1. Due to our policy of innovation some specifications may be changed without notification.
- Wiring cable size must comply with the applicable local and national codes. And "Electric characteristics" chapter should be considered for electrical work and design. Especially the power cable and circuit breaker should be selected in accordance with that.
- 3. Power factor could vary less than ±1% according to the operating conditions.
- 4. Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard.
- Therefore, these values can be increased owing to ambient conditions during operation.
- 5. Performances are based on the following conditions:
  - \*Cooling : Indoor Ambient Temp. 27°CDB / 19°CWB, Outdoor Ambient Temp. 35°CDB / 24°CWB
  - \*Heating: Indoor Ambient Temp. 20°CDB / 15°CWB, Outdoor Ambient Temp. 7°CDB / 6°CWB
  - Interconnected Pipe Length is 7.5m and difference of Elevation (Outdoor ~ Indoor Unit) is 0m.
- 6. The maximum combination ratio is 130%.
- 7. This product contains Fluorinated greenhouse gases.(R410A, GWP(Global warming potential) = 2,087.5)

# 2. Specifications

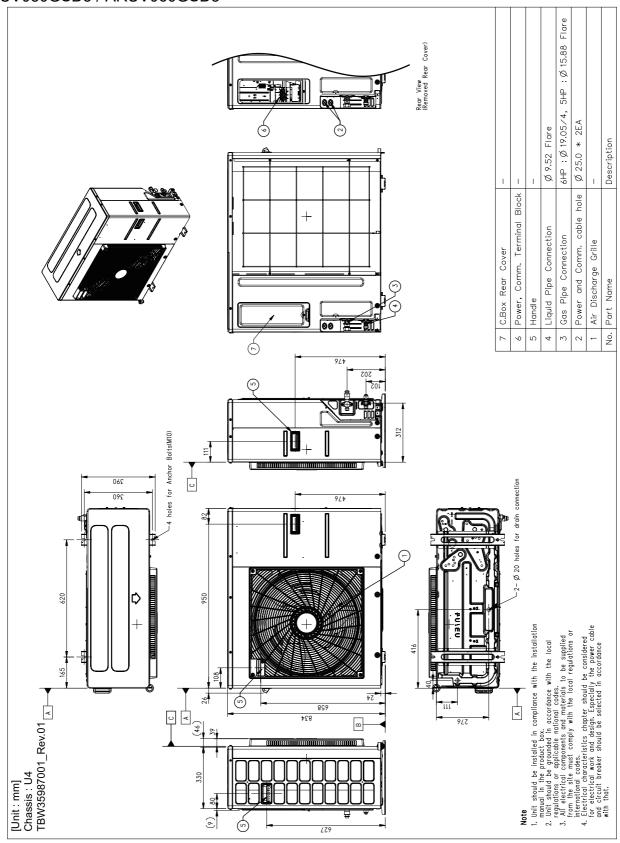
	Category	Unit	Spec				
Major	Minor		Sp.				
Classification	Chassis	-	U4	U4			
Model Name	Factory model	-	- ARUV050GSD5 ARU				
Woder Name	Buyer model	-	ARUV050GSD5	ARUV060GSD5			
Connecting Cable	Communication Cable(VCTF-SB)	mm² × cores	1.0~1.5 x 2C	1.0~1.5 x 2C			
Connectable indoor units number	Max.	EA	8	9			

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# 3. Dimensions

# 3.1 Dimensional Drawings

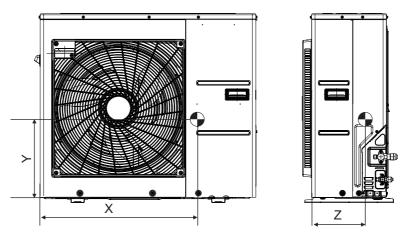
ARUV050GSD5 / ARUV060GSD5



# 3. Dimensions

# 3.2 Center of Gravity

ARUV050GSD5 / ARUV060GSD5



Model Name	X [mm]	Y [mm]	Z [mm]
ARUV050GSD5 / ARUV060GSD5	571	430	211

# 4. Electric Characteristics

### ■ Wiring of Main Power Supply and Equipment Capacity

- 1. Use a separate power supply for the Outdoor Unit and Indoor Unit.
- 2. Bear in mind ambient conditions (ambient temperature, direct sunlight, rain liquid, etc.) when proceeding with the wiring and connections
- 3. The wire size is the minimum value for metal conduit wiring. The power cord size should be 1 rank thicker taking into account the line voltage drops. Make sure the power-supply voltage does not drop more than 10%.
- 4. Specific wiring requirements should adhere to the wiring regulations of the region.
- 5. Power supply cords of parts of appliances for outdoor use should not be lighter than polychloroprene sheathed flexible cord (design 60245 IEC57).
- 6. Don't install an individual switch or electrical outlet to disconnect each of indoor unit separately from the power supply.

# Λ

#### WARNING

- Follow ordinance of local regulation for technical standard related to electrical equipment, wiring regulations and guidance of each electric power company.
- Make sure to use specified wires for connections so that no external force is imparted to terminal connections. If connections are not fixed firmly, it may cause heating or fire.
- Make sure to use the appropriate type of overcurrent protection switch. Note that generated overcurrent may include some amount of direct current.
- All Installation site must require attachment of an earth leakage breaker. If no earth leakage breaker is installed, it may cause an electric shock.



#### CAUTION

 Do not use anything other than breaker and fuse with correct capacity. Using fuse and wire or copper wire with too large capacity may cause a malfunction of unit or fire.

# 4. Electric Characteristics

# 4.1 Cooling Only

#### ■ 1 Phase

Model	Unit			Po	Power Supply			COMP	OFM		
Wodei	Hz	Volts	Voltage-range	MCA	TOCA	MFA	MSC	RLA(Cooling)	RLA(Heating)	kW	FLA
5 HP	50	220-240	Min :400 May :004	22.8	25.1	32	-	16.8	-	0.198	0.9
6 HP	30	220-240	Min.:198, Max.:264	26.4	29.0	40	-	21.1	-	0.198	0.9
5 HP	60	220	Min :100 May :242	22.8	25.1	32	-	16.0	-	0.198	0.9
6 HP	60	60 220	220 Min.:198, Max.:242	26.4	29.0	40	-	21.1	-	0.198	0.9

#### Note

- Voltage supplied to the unit terminals should be within the minimum and maximum range.
- 2. Maximum allowable voltage unbalance between phase is 2%.
- 3. MSC means the Max. current during the starting of compressor.
- 4. MSC and RLA are measured as the compressor only test condition.
- 5. OFM are measured as the outdoor unit test condition.
- 6. TOCA means the total over current value of each outdoor unit.
- 7. Select the wire size based on the larger value among MCA or TOCA.
- 8. MFA is used to select the circuit breaker and ground fault circuit interrupter, and all installation site must require attachment of an earth leakage breaker. [circuit breaker type is ELCB(Earth Leakage Circuit Breaker)].
- Select the electrical equipment of combination unit according to the electrical characteristics of individual unit.

#### Symbols

MCA: Minimum Circuit Amperes (A)
TOCA: Total Over Current Amperes (A)
MFA: Maximum Fuse Amperes (A)
MSC: Maximum Starting Current (A)
RLA: Rated Load Amperes (A)
OFM: Outdoor Fan Motor

**kW**: Fan Motor rated output (kW) **FLA**: Full Load Amperes (A)

# 5. Indoor Unit and Outdoor Unit Capacity Index

### 5.1 Indoor Unit Selection

See the indoor unit capacity tables for given Indoor and Outdoor temperature.

Select the unit whose capacity is the nearest to or greater than given load.

#### Note

Individual Indoor Unit capacity is subject to change by combination. Actual capacity has to be calculated according to the combination by using Outdoor unit capacity table.

# 5.2 Outdoor Unit Selection

Allowable combinations are indicated below. In general, outdoor unit can be selected depending on the location of the unit, zoning and usage of the rooms.

The indoor and outdoor unit combination is determined by comparing the sum of indoor unit capacity index with each Outdoor Unit. It is recommended to be the nearest to 100% combination ratio or to be smaller than that. Refer the table below. To manage cooling/heating load properly, it's better to be selected the bigger capacity outdoor unit rather than the nearest, if the installation space is large enough.

#### ◆ Allowable Total Capacity Index Table of Combined Indoor Units

Oudoor Unit			lı	ndoor Uni	t Combina	ation Rati	0		
Capacity(HP)	50%	60%	70%	80%	90%	100%	110%	120%	130%
5	7.3	8.7	10.2	11.6	13.1	14.5	16.0	17.4	18.9
6	8.0	9.6	11.2	12.8	14.4	16.0	17.6	19.2	20.8

<sup>\*</sup> Capacity Index is same as the nominal cooling capacity(kW).

### Indoor Unit Capacity Index

Unit Capacity (Btu/h)	5k	7k	9k	12k	15k	18k	21k	24k	28k	36k	42k	48k	54k
Capacity Index	1.6	2.2	2.8	3.6	4.5	5.6	6.2	7.1	8.2	10.6	12.3	14.1	15.8

<sup>\*</sup> Capacity Index is same as the nominal cooling capacity(kW).



#### 5, to 1101t

# ◆ Combination Ratio(50~130%)

#### Notes :

- 1. We can guarantee the operation only within 130% combination ratio. If you want to connect more than 130% combination ratio, please contact us and discuss the requirement.
- 2. In case that operating indoor units ratio to rated capacity of outdoor unit is more than 130%, the airflow should be operated as low step in the all indoor units.

# **6.1 Cooling Capacity**

# ♦ ARUV050GSD5

	Outdoor								p. (DB/						
Combination	Air Temp.	20			:3	2			27		:8		80		2
(%)	(℃ DB)	14			6	1			9		0		22		24
		TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI
	10		1.54	15.8	1.88	18.3	2.18	19.0	2.22	19.2	2.25	19.7	2.26	20.2	2.27
	12	13.3	1.57	15.8	1.94	18.3	2.27	18.8	2.28	19.1	2.33	19.5	2.35	19.9	2.36
	14	13.3	1.63	15.8	2.01	18.3	2.35	18.5	2.37	18.8	2.41	19.2	2.43	19.7	2.45
	16	13.3	1.69	15.8	2.08	18.1	2.46	18.3	2.48	18.5	2.50	19.0	2.52	19.5	2.54
	18		1.76	15.8	2.20	17.8	2.59	18.0	2.61	18.3	2.63	18.8	2.64	19.2	2.6
	20		1.83	15.8	2.35	17.5	2.71	17.8	2.74	18.0	2.75	18.5	2.77	19.0	2.78
	21	13.3	1.88	15.8	2.43	17.4	2.78	17.7	2.80	17.9	2.82	18.4	2.83	18.9	2.85
	23 25		2.02	15.8 15.8	2.61	17.2 16.9	2.89 3.02	17.4 17.2	2.92 3.05	17.7 17.4	2.95 3.07	18.1 17.9	2.96 3.09	18.6 18.4	2.98 3.1
	27		2.10	15.8	2.79	16.7	3.15	16.9	3.18	17.4	3.20	17.9	3.22	18.1	3.24
130	29	13.3	2.46	15.8	3.19	16.4	3.28	16.7	3.31	16.9	3.33	17.4	3.35	17.9	3.3
	31		2.62	15.7	3.36	16.2	3.42	16.4	3.44	16.7	3.46	17.1	3.48	17.6	3.50
	33		2.80	15.5	3.49	16.0	3.55	16.2	3.57	16.4	3.59	16.9	3.60	17.3	3.63
ŀ	35		2.98	15.2	3.61	15.7	3.68	16.0	3.70	16.2	3.71	16.6	3.73	17.1	3.76
	37		3.09	15.0	3.68	15.5	3.75	15.7	3.78	16.0	3.79	16.4	3.80	16.9	3.83
	39		3.19	14.7	3.75	15.2	3.82	15.5	3.85	15.7	3.86	16.2	3.88	16.6	3.9
ļ	41		3.61	14.0	4.19	14.4	4.27	14.7	4.30	14.9	4.31	15.4	4.32	15.8	4.36
ľ	43		3.83	13.5	4.39	14.0	4.47	14.2	4.50	14.5	4.51	14.9	4.52	15.3	4.56
ļ	46	11.8	4.07	12.3	4.59	12.8	4.68	13.0	4.70	13.2	4.71	13.7	4.73	14.0	4.76
ļ	48		3.51	10.7	3.92	11.1	3.98	11.3	3.99	11.5	4.01	11.9	4.03	12.2	4.05
	10	12.3	1.38	14.6	1.69	17.0	2.01	18.1	2.18	19.0	2.21	19.4	2.22	19.9	2.23
	12	12.3	1.42	14.6	1.75	17.0	2.09	18.1	2.22	18.7	2.29	19.2	2.32	19.6	2.33
	14	12.3	1.47	14.6	1.81	17.0	2.18	18.1	2.31	18.5	2.38	19.0	2.41	19.4	2.43
	16	12.3	1.52	14.6	1.88	17.0	2.26	18.0	2.43	18.3	2.49	18.7	2.50	19.1	2.52
	18	12.3	1.58	14.6	1.97	17.0	2.40	17.8	2.56	18.0	2.61	18.4	2.62	18.9	2.63
	20	12.3	1.64	14.6	2.09	17.0	2.56	17.5	2.71	17.8	2.74	18.2	2.75	18.6	2.76
	21	12.3	1.69	14.6	2.16	17.0	2.65	17.4	2.78	17.6	2.80	18.1	2.82	18.5	2.83
	23	12.3	1.81	14.6	2.31	17.0	2.82	17.2	2.90	17.4	2.93	17.8	2.94	18.3	2.95
	25	12.3	1.93	14.6	2.48	16.7	2.98	16.9	3.03	17.1	3.06	17.6	3.07	18.0	3.08
120	27 29		2.06	14.6 14.6	2.65 2.83	16.5	3.13	16.7 16.4	3.15 3.28	16.9 16.6	3.19 3.31	17.3	3.20	17.8 17.5	3.2
	31		2.20	14.6	3.02	16.2 15.9	3.26	16.4	3.41	16.4	3.44	17.1 16.8	3.45	17.3	3.34
ŀ	33		2.49	14.6	3.02	15.9	3.52	15.9	3.54	16.1	3.57	16.6	3.58	17.3	3.60
ŀ	35		2.65	14.6	3.43	15.4	3.65	15.7	3.67	15.9	3.70	16.4	3.71	16.8	3.73
ŀ	37		2.77	14.6	3.52	15.2	3.72	15.4	3.74	15.7	3.75	16.1	3.78	16.5	3.79
	39		2.89	14.5	3.60	15.0	3.78	15.2	3.81	15.4	3.82	15.9	3.84	16.3	3.85
ŀ	41		3.29	13.8	4.04	14.2	4.21	14.4	4.24	14.6	4.25	15.1	4.28	15.5	4.29
	43		3.51	13.3	4.24	13.8	4.40	14.0	4.43	14.2	4.44	14.6	4.47	15.0	4.48
	46		3.77	12.1	4.46	12.6	4.59	12.8	4.63	13.0	4.65	13.3	4.66	13.7	4.6
	48		3.27	10.5	3.81	10.9	3.91	11.1	3.93	11.3	3.94	11.6	3.96	12.0	3.97
	10	11.2	1.24	13.4	1.51	15.5	1.80	16.6	1.95	17.7	2.10	19.0	2.18	19.5	2.19
	12	11.2	1.28	13.4	1.57	15.5	1.87	16.6	2.00	17.7	2.17	18.8	2.26	19.2	2.30
ļ	14		1.32	13.4	1.64	15.5	1.96	16.6	2.10	17.7	2.28	18.6	2.35	19.0	2.40
ļ	16		1.37	13.4	1.70	15.5	2.04	16.6		17.7	2.42	18.3	2.48	18.7	2.50
ļ	18		1.42	13.4	1.77	15.5	2.16	16.6	2.34	17.7	2.56	18.1	2.61	18.5	2.62
	20	11.2	1.47	13.4	1.85	15.5	2.29	16.6	2.49	17.4	2.71	17.9	2.73	18.2	2.7
	21	11.2	1.50	13.4	1.91	15.5	2.37	16.6	2.58	17.3	2.77	17.7	2.80	18.1	2.8
	23		1.60	13.4	2.05	15.5	2.54	16.6	2.74	17.0	2.90	17.5	2.93	17.9	2.9
	25		1.71	13.4	2.18	15.5	2.72	16.6	2.90	16.8	3.02	17.2	3.05	17.6	3.00
110	27		1.83	13.4	2.34	15.5	2.91	16.3	3.06	16.6	3.16	17.0	3.18	17.4	3.19
-	29		1.95	13.4	2.49	15.5	3.10	16.1	3.19	16.3	3.29	16.7	3.31	17.1	3.3
	31		2.07	13.4	2.66	15.5	3.32	15.9	3.33	16.1	3.42	16.5	3.43	16.9	3.4
	33		2.21	13.4	2.83	15.4	3.50	15.6	3.48	15.9	3.55	16.2	3.56	16.7	3.5
	35		2.35	13.4	3.02	15.2	3.63	15.4	3.64	15.6	3.67	16.0	3.69	16.4	3.7
	37 39		2.44 2.54	13.4 13.4	3.11	14.9	3.69 3.75	15.2	3.70 3.76	15.3	3.73 3.79	15.7 15.5	3.75 3.81	16.1	3.7
	39 41		2.54	12.9	3.61	14.7 13.9	4.17	14.9 14.1	4.18	15.1 14.3	4.21	14.7	4.23	15.9 15.1	3.82
}	41		3.06	12.9	3.81	13.5	4.17	13.7	4.18	13.9	4.21	14.7	4.23	14.6	4.43
}	43		3.06	11.9	4.04	12.3	4.53	12.5	4.54	12.7	4.57	13.0	4.41	13.4	4.40
}			2.84												
	48	8.8	∠.64	10.4	3.46	10.7	3.84	10.9	3.86	11.0	3.88	11.3	3.89	11.6	3.91

	Outdoor					l	ndoor A	Air Tem	p. (DB/	WB, °C	<del>)</del>				
Combination	Air Temp.	2		2		2	6	2	7	2	<u>:</u> 8		0		2
(%)	(°C DB)		4		6		8		9		0		2		4
	10	<b>TC</b> 9.8	<b>PI</b> 1.12	TC 11.7	<b>PI</b> 1.36	<b>TC</b> 13.6	<b>PI</b> 1.61	<b>TC</b> 14.5	<b>PI</b> 1.74	<b>TC</b> 15.4	<b>PI</b> 1.87	<b>TC</b> 17.3	<b>PI</b> 2.09	<b>TC</b> 19.1	<b>PI</b> 2.10
	12	9.8	1.12	11.7	1.42	13.6	1.67	14.5	1.74	15.4	1.87	17.3	2.09	18.8	2.10
	14	9.8	1.13	11.7	1.42	13.6	1.74	14.5	1.79	15.4	2.02	17.3	2.32	18.6	2.22
	16	9.8	1.23	11.7	1.52	13.6	1.81	14.5	1.96	15.4	2.12	17.3	2.43	18.3	2.47
	18	9.8	1.26	11.7	1.58	13.6	1.88	14.5	2.05	15.4	2.25	17.3	2.57	18.1	2.59
	20	9.8	1.31	11.7	1.64	13.6	1.99	14.5	2.20	15.4	2.41	17.3	2.69	17.8	2.71
	21	9.8	1.34	11.7	1.68	13.6	2.06	14.5	2.27	15.4	2.50	17.3	2.75	17.7	2.78
	23	9.8	1.42	11.7	1.79	13.6	2.21	14.5	2.44	15.4	2.68	17.1	2.88	17.5	2.91
	25	9.8	1.50	11.7	1.91	13.6	2.36	14.5	2.61	15.4	2.86	16.9	3.01	17.2	3.03
100	27 29	9.8 9.8	1.61 1.71	11.7 11.7	2.04	13.6 13.6	2.53	14.5 14.5	2.79	15.4 15.4	3.05	16.6 16.4	3.15	17.0 16.7	3.17
	31	9.8	1.83	11.7	2.10	13.6	2.70	14.5	3.18	15.4	3.39	16.4	3.40	16.7	3.43
	33	9.8	1.94	11.7	2.47	13.6	3.07	14.5	3.39	15.4	3.51	15.9	3.53	16.2	3.56
	35	9.8	2.06	11.7	2.63	13.6	3.27	14.5	3.62	15.2	3.64	15.6	3.66	16.0	3.69
	37	9.8	2.14	11.7	2.74	13.6	3.36	14.5	3.68	14.9	3.70	15.4	3.71	15.7	3.75
	39	9.8	2.22	11.7	2.85	13.6	3.45	14.5	3.74	14.7	3.76	15.1	3.77	15.5	3.81
	41	9.4	2.53	11.2	3.24	13.1	3.88	13.8	4.16	13.9	4.18	14.0	4.19	14.7	4.23
	43	9.3	2.69	11.1	3.45	12.9	4.08	13.3	4.34	13.5	4.36	13.9	4.37	14.3	4.41
	46	8.7	2.87	10.4	3.70	12.1	4.31	12.2	4.53	12.3	4.54	12.7	4.55	13.0	4.59
	48 10	7.7 8.8	2.48 0.80	9.2 10.5	3.20 0.96	10.4 12.2	3.68 1.13	10.6 13.1	3.84 1.22	10.7 13.9	3.85 1.31	11.0 15.6	3.86	11.3 17.3	3.89 1.63
	12	8.8	0.80	10.5	0.96	12.2	1.13	13.1	1.24	13.9	1.31	15.6	1.47 1.49	17.3	1.66
	14	8.8	0.82	10.5	0.97	12.2	1.13	13.1	1.24	13.9	1.34	15.6	1.52	17.3	1.69
	16	8.8	0.84	10.5	1.01	12.2	1.20	13.1	1.29	13.9	1.39	15.6	1.55	17.3	1.72
	18	8.8	0.85	10.5	1.03	12.2	1.22	13.1	1.32	13.9	1.42	15.6	1.59	17.3	1.81
	20	8.8	0.86	10.5	1.05	12.2	1.24	13.1	1.34	13.9	1.47	15.6	1.70	17.3	1.89
	21	8.8	0.87	10.5	1.06	12.2	1.27	13.1	1.39	13.9	1.52	15.6	1.76	17.3	1.94
	23	8.8	0.89	10.5	1.10	12.2	1.35	13.1	1.49	13.9	1.63	15.6	1.89	17.1	2.03
	25	8.8	0.94	10.5	1.18	12.2	1.45	13.1	1.59	13.9	1.74	15.6	2.02	16.8	2.12
90	27	8.8	1.00	10.5	1.26	12.2	1.54	13.1	1.70	13.9	1.87	15.6	2.14	16.6	2.22
	29 31	8.8 8.8	1.06 1.13	10.5 10.5	1.34	12.2 12.2	1.65 1.76	13.1 13.1	1.82 1.94	13.9 13.9	1.99 2.13	15.6 15.6	2.30	16.3 16.1	2.30
	33	8.8	1.13	10.5	1.43	12.2	1.88	13.1	2.06	13.9	2.13	15.6	2.39	15.8	2.39
	35	8.8	1.28	10.5	1.61	12.2	1.99	13.1	2.20	13.9	2.39	15.3	2.56	15.6	2.57
	37	8.8	1.35	10.5	1.72	12.2	2.13	13.1	2.34	13.9	2.52	15.1	2.65	15.3	2.66
	39	8.8	1.43	10.5	1.82	12.2	2.25	13.1	2.46	13.9	2.65	14.8	2.74	15.1	2.75
	41	8.5	1.65	10.1	2.11	11.8	2.60	12.6	2.83	13.4	3.02	14.1	3.10	14.3	3.11
	43	8.4	1.78	10.0	2.28	11.6	2.81	12.4	3.05	13.2	3.20	13.6	3.29	13.9	3.29
	46	7.8	1.95	9.4	2.49	10.9	3.07	11.6	3.32	12.0	3.41	12.4	3.50	12.7	3.51
	48	6.9	1.70	8.3	2.18	9.6	2.69	10.3	2.90	10.4	2.94	10.8	3.01	11.0	3.02
	10 12	7.8 7.8	0.76 0.78	9.3	0.91	10.8	1.07	11.6 11.6	1.16 1.18	12.4 12.4	1.24 1.26	13.9 13.9	1.41 1.44	15.4 15.4	1.54 1.57
	14	7.8	0.78	9.3	0.92	10.8	1.09	11.6	1.10	12.4	1.28	13.9	1.44	15.4	1.60
	16	7.8	0.79	9.3	0.94	10.8		11.6	1.22	12.4	1.31	13.9	1.50	15.4	1.63
	18	7.8	0.81	9.3	0.98	10.8	1.15	11.6	1.24	12.4	1.33	13.9	1.52	15.4	1.66
	20	7.8	0.83	9.3	1.00	10.8	1.18	11.6	1.27	12.4	1.36	13.9	1.58	15.4	1.78
	21	7.8	0.83	9.3	1.01	10.8	1.19	11.6	1.28	12.4	1.39	13.9	1.63	15.4	1.84
	23	7.8	0.85	9.3	1.02	10.8	1.24	11.6	1.36	12.4	1.49	13.9	1.72	15.4	1.98
	25	7.8	0.88	9.3	1.09	10.8	1.33	11.6	1.46	12.4	1.59	13.9	1.84	15.4	2.11
80	27	7.8	0.93	9.3	1.16	10.8	1.42	11.6	1.56	12.4	1.70	13.9	1.96	15.4	2.22
	29 31	7.8 7.8	0.99 1.06	9.3 9.3	1.24	10.8 10.8	1.51 1.61	11.6	1.66 1.77	12.4 12.4	1.81	13.9 13.9	2.10	15.4 15.4	2.30
	33	7.8	1.12	9.3	1.40	10.8	1.71	11.6 11.6	1.77	12.4	2.06	13.9	2.23	15.4	2.39
	35	7.8	1.12	9.3	1.49	10.8	1.83	11.6	2.00	12.4	2.19	13.9	2.33	15.4	2.40
	37	7.8	1.13	9.3	1.58	10.8	1.94	11.6	2.13	12.4	2.33	13.9	2.63	15.2	2.66
	39	7.8	1.33	9.3	1.67	10.8	2.05	11.6	2.25	12.4	2.48	13.9	2.74	14.7	2.75
	41	7.5	1.53	9.0	1.93	10.4	2.37	11.2	2.59	11.9	2.87	13.4	3.10	14.0	3.11
	43	7.4	1.65	8.9	2.08	10.3	2.56	11.0	2.79	11.8	3.10	13.2	3.29	13.5	3.29
	46	7.0	1.80	8.3	2.28	9.6	2.80	10.3	3.05	11.0	3.40	12.1	3.50	12.3	3.51
	48	6.2	1.57	7.3	1.99	8.5	2.45	9.1	2.66	9.8	2.94	10.5	3.01	10.7	3.02

	Outdoor					l	ndoor <i>A</i>	ir Tem	p. (DB/	WB, °C	;)				
Combination	Air Temp.		0		23		:6		7		8	3			32
(%)	(℃ DB)	TC	4		6		8	TC	9	TC 2	0	70	2 Pl		24
	10	6.8	<b>PI</b> 0.69	<b>TC</b> 8.2	<b>PI</b> 0.82	<b>TC</b> 9.5	<b>PI</b> 0.95	10.2	<b>PI</b> 1.02	10.8	<b>PI</b> 1.09	<b>TC</b> 12.1	1.24	<b>TC</b> 13.5	<b>PI</b> 1.39
-	12	6.8	0.09	8.2	0.83	9.5	0.93	10.2	1.02	10.8	1.11	12.1	1.24	13.5	1.42
-	14	6.8	0.70	8.2	0.84	9.5	0.98	10.2	1.05	10.8	1.13	12.1	1.29	13.5	1.44
-	16	6.8	0.71	8.2	0.85	9.5	1.00	10.2	1.03	10.8	1.15	12.1	1.31	13.5	1.47
-	18	6.8	0.73	8.2	0.87	9.5	1.02	10.2	1.10	10.8	1.17	12.1	1.34	13.5	1.50
-	20	6.8	0.74	8.2	0.89	9.5	1.04	10.2	1.12	10.8	1.20	12.1	1.37	13.5	1.56
-	21	6.8	0.75	8.2	0.89	9.5	1.05	10.2	1.13	10.8	1.21	12.1	1.39	13.5	1.61
-	23	6.8	0.76	8.2	0.91	9.5	1.07	10.2	1.17	10.8	1.27	12.1	1.49	13.5	1.70
•	25	6.8	0.77	8.2	0.95	9.5	1.14	10.2	1.25	10.8	1.36	12.1	1.59	13.5	1.82
70	27	6.8	0.82	8.2	1.01	9.5	1.22	10.2	1.32	10.8	1.45	12.1	1.70	13.5	1.93
70	29	6.8	0.87	8.2	1.07	9.5	1.29	10.2	1.41	10.8	1.54	12.1	1.81	13.5	2.07
	31	6.8	0.92	8.2	1.14	9.5	1.38	10.2	1.51	10.8	1.64	12.1	1.93	13.5	2.19
	33	6.8	0.98	8.2	1.21	9.5	1.47	10.2	1.60	10.8	1.75	12.1	2.05	13.5	2.31
	35	6.8	1.03	8.2	1.29	9.5	1.56	10.2	1.70	10.8	1.86	12.1	2.19	13.5	2.45
-	37	6.8	1.10	8.2	1.36	9.5	1.65	10.2	1.81	10.8	1.98	12.1	2.33	13.5	2.59
	39	6.8	1.15	8.2	1.44	9.5	1.75	10.2	1.91	10.8	2.10	12.1	2.47	13.5	2.70
-	41 43	6.6	1.33 1.43	7.9 7.8	1.66 1.79	9.1	2.02	9.8 9.6	2.20	10.4	2.42	11.7 11.5	2.85	13.0 12.8	3.10
-	43	6.5 6.1	1.43	7.8	1.79	8.4	2.18	9.6	2.38	10.3 9.6	2.62	10.8	3.09	12.8	3.29
-	48	5.4	1.36	6.4	1.70	7.5	2.38	8.0	2.00	8.5	2.50	9.5	2.95	10.6	3.02
	10	5.9	0.61	7.0	0.71	8.1	0.83	8.7	0.89	9.3	0.95	10.4	1.07	11.5	1.20
-	12	5.9	0.62	7.0	0.73	8.1	0.84	8.7	0.90	9.3	0.96	10.4	1.09	11.5	1.22
-	14	5.9	0.63	7.0	0.74	8.1	0.86	8.7	0.92	9.3	0.98	10.4	1.11	11.5	1.25
-	16	5.9	0.64	7.0	0.75	8.1	0.87	8.7	0.94	9.3	1.00	10.4	1.14	11.5	1.27
-	18	5.9	0.65	7.0	0.76	8.1	0.89	8.7	0.95	9.3	1.02	10.4	1.15	11.5	1.30
-	20	5.9	0.66	7.0	0.78	8.1	0.90	8.7	0.97	9.3	1.04	10.4	1.17	11.5	1.32
-	21	5.9	0.66	7.0	0.78	8.1	0.91	8.7	0.98	9.3	1.05	10.4	1.19	11.5	1.33
	23	5.9	0.68	7.0	0.80	8.1	0.92	8.7	1.00	9.3	1.07	10.4	1.24	11.5	1.42
	25	5.9	0.69	7.0	0.81	8.1	0.96	8.7	1.05	9.3	1.14	10.4	1.32	11.5	1.52
60	27	5.9	0.71	7.0	0.86	8.1	1.02	8.7	1.11	9.3	1.21	10.4	1.40	11.5	1.62
	29	5.9	0.75	7.0	0.91	8.1	1.09	8.7	1.19	9.3	1.29	10.4	1.50	11.5	1.73
-	31	5.9	0.80	7.0	0.97	8.1	1.16	8.7	1.26	9.3	1.37	10.4	1.60	11.5	1.84
-	33	5.9	0.84	7.0	1.02	8.1	1.23	8.7	1.34	9.3	1.46	10.4	1.69	11.5	1.96
_	35 37	5.9	0.89	7.0	1.09	8.1 8.1	1.31	8.7 8.7	1.42	9.3	1.55	10.4	1.81	11.5	2.08
-	39	5.9 5.9	0.94	7.0 7.0	1.15	8.1	1.38	8.7	1.51 1.61	9.3	1.64 1.73	10.4	1.92 2.03	11.5 11.5	2.22
-	41	5.6	1.13	6.7	1.40	7.8	1.69	8.4	1.85	8.9	1.73	10.4	2.35	11.1	2.72
-	43	5.6	1.22	6.6	1.51	7.7	1.82	8.3	1.99	8.8	2.15	9.9	2.54	11.0	2.72
-	46	5.2	1.32	6.2	1.64	7.2	1.99	7.7	2.17	8.3	2.35	9.3	2.77	10.3	3.21
-	48	4.6	1.15	5.5	1.43	6.4	1.74	6.9	1.90	7.3	2.05	8.2	2.43	9.1	2.81
	10	4.9	0.54	5.9	0.62	6.8	0.71	7.3	0.76	7.7	0.81	8.6	0.91	9.6	1.01
ļ	12	4.9	0.54	5.9	0.63	6.8	0.72	7.3	0.77	7.7	0.82	8.6	0.92	9.6	1.03
ļ	14	4.9	0.55	5.9	0.64	6.8	0.73	7.3	0.78	7.7	0.83	8.6	0.94	9.6	1.04
	16	4.9	0.56	5.9	0.65	6.8	0.74	7.3	0.80	7.7	0.84	8.6	0.95	9.6	1.06
<u></u>	18	4.9	0.57	5.9	0.66	6.8	0.75	7.3	0.81	7.7	0.86	8.6	0.97	9.6	1.08
	20	4.9	0.57	5.9	0.67	6.8	0.77	7.3	0.82	7.7	0.88	8.6	0.99	9.6	1.11
_	21	4.9	0.58	5.9	0.67	6.8	0.78	7.3	0.83	7.7	0.88	8.6	1.00	9.6	1.12
	23	4.9	0.59	5.9	0.69	6.8	0.79	7.3	0.84	7.7	0.90	8.6	1.02	9.6	1.14
_	25	4.9	0.60	5.9	0.70	6.8	0.81	7.3	0.86	7.7	0.93	8.6	1.07	9.6	1.22
50	27 29	4.9	0.61	5.9	0.72	6.8	0.85	7.3	0.92	7.7	0.99	8.6	1.14	9.6	1.30
-	31	4.9	0.64	5.9 5.9	0.77	6.8 6.8	0.90	7.3 7.3	0.98 1.03	7.7 7.7	1.05 1.12	8.6 8.6	1.21	9.6 9.6	1.38 1.47
-	33	4.9	0.67	5.9	0.86	6.8	1.02	7.3	1.03	7.7	1.12	8.6	1.29	9.6	1.47
-	35	4.9	0.71	5.9	0.80	6.8	1.02	7.3	1.16	7.7	1.19	8.6	1.45	9.6	1.66
-	37	4.9	0.73	5.9	0.96	6.8	1.13	7.3	1.10	7.7	1.33	8.6	1.54	9.6	1.76
-	39	4.9	0.84	5.9	1.01	6.8	1.13	7.3	1.30	7.7	1.40	8.6	1.63	9.6	1.87
	41	4.7	0.96	5.6	1.16	6.5	1.38	7.0	1.49	7.4	1.61	8.3	1.88	9.3	2.15
-	43	4.7	1.03	5.6	1.25	6.4	1.49	6.9	1.61	7.3	1.73	8.2	2.02	9.2	2.33
-	46	4.4	1.12	5.2	1.36	6.0	1.62	6.5	1.75	6.9	1.89	7.7	2.21	8.6	2.54
	48	3.9	0.98	4.6	1.18	5.3	1.41	5.7	1.53	6.1	1.65	6.8	1.93	7.6	2.22

- TC: Total Capacity(kW), PI: Power Input(kW, Comp. + Outdoor fan motor)
   Capacity tables show the average value of conditions which may occur.

# ♦ ARUV060GSD5

	Outdoor	<u> </u>					ndoor A						•		
Combination	Air Temp.		20		3		26	2			28	3			32
(%)	(℃ DB)		4	-	6		8	1	-		20	2			24
	, ,	TC	PI 1 01	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	<b>PI</b> 2.82
	10 12	14.6	1.91	17.4 17.4	2.33	20.2	2.71	21.0	2.76	21.2	2.79	21.8	2.80	22.3 22.0	2.82
-		14.6	1.96			20.2		20.7	2.04	20.7	3.00	21.5	3.02	21.8	
-	14 16	14.6	2.02	17.4	2.50 2.59		2.92					20.9			3.0
	18	14.6	2.10	17.4 17.4	2.59	19.9 19.6	3.05	20.2 19.9	3.08	20.4	3.11	20.9	3.13	21.5	3.1
	20	14.6	2.18	17.4	2.74	19.6	3.22	19.9		19.9	3.42	20.7	3.44	20.9	3.3
	20	14.6	2.20	17.4	3.02	19.3	3.45	19.7	3.40	19.9	3.50	20.4	3.52	20.9	3.5
-	23	14.6	2.54	17.4	3.02	19.2	3.60	19.3	3.63	19.7	3.66	20.3	3.68	20.5	3.7
-	25	14.6	2.68	17.4	3.47	18.7	3.76	19.2	3.80	19.3	3.82	19.7	3.84	20.3	3.8
	27	14.6	2.87	17.4	3.71	18.4	3.92	18.7	3.95	19.0	3.98	19.5	4.00	20.0	4.0
130	29	14.6	3.06	17.4	3.96	18.1	4.08	18.4	4.11	18.7	4.14	19.2	4.16	19.7	4.1
	31	14.6	3.26	17.4	4.17	17.8	4.25	18.1	4.27	18.4	4.30	18.9	4.32	19.4	4.3
-	33	14.6	3.48	17.1	4.33	17.6	4.41	17.9	4.44	18.1	4.46	18.7	4.48	19.1	4.5
-	35	14.6	3.71	16.8	4.49	17.3	4.57	17.6	4.60	17.9	4.62	18.4	4.64	18.9	4.6
-	37	14.6	3.84	16.5	4.58	17.1	4.66	17.3	4.70	17.6	4.71	18.1	4.73	18.6	4.7
-	39	14.6	3.97	16.2	4.67	16.8	4.75	17.1	4.79	17.3	4.80	17.8	4.82	18.4	4.8
-	41	14.1	4.49	15.4	5.21	15.9	5.31	16.2	5.34	16.5	5.36	17.0	5.38	17.4	5.4
F	43	13.9	4.76	14.9	5.45	15.4	5.55	15.7	5.59	16.0	5.61	16.5	5.62	16.9	5.6
-	46	13.0	5.06	13.6	5.71	14.1	5.81	14.3	5.85	14.6	5.86	15.1	5.88	15.5	5.9
	48	11.5	4.36	11.8	4.87	12.3	4.95	12.5	4.97	12.7	4.98	13.1	5.00	13.5	5.0
	10	13.5	1.72	16.1	2.11	18.7	2.50	20.0	2.70	21.0	2.75	21.5	2.76	21.9	2.7
	12	13.5	1.76	16.1	2.18	18.7	2.60	20.0	2.76	20.7	2.85	21.2	2.88	21.6	2.9
	14	13.5	1.82	16.1	2.25	18.7	2.71	20.0	2.87	20.4	2.95	20.9	3.00	21.4	3.0
	16	13.5	1.89	16.1	2.34	18.7	2.81	19.9	3.02	20.1	3.09	20.6	3.10	21.1	3.1
	18	13.5	1.96	16.1	2.45	18.7	2.98	19.6	3.19	19.8	3.25	20.3	3.26	20.9	3.2
ľ	20	13.5	2.04	16.1	2.60	18.7	3.18	19.4	3.37	19.6	3.41	20.1	3.42	20.6	3.4
	21	13.5	2.10	16.1	2.69	18.7	3.29	19.2	3.45	19.4	3.49	20.0	3.50	20.4	3.5
ľ	23	13.5	2.25	16.1	2.88	18.7	3.51	19.0	3.60	19.2	3.64	19.7	3.66	20.1	3.6
	25	13.5	2.40	16.1	3.08	18.4	3.70	18.7	3.77	18.9	3.80	19.4	3.82	19.9	3.8
120	27	13.5	2.56	16.1	3.30	18.2	3.89	18.4	3.92	18.7	3.96	19.1	3.98	19.6	3.9
120	29	13.5	2.73	16.1	3.52	17.9	4.05	18.1	4.08	18.4	4.12	18.8	4.14	19.4	4.1
	31	13.5	2.91	16.1	3.76	17.6	4.22	17.9	4.24	18.1	4.28	18.6	4.29	19.1	4.3
	33	13.5	3.10	16.1	4.00	17.3	4.37	17.6	4.40	17.8	4.44	18.3	4.45	18.8	4.4
	35	13.5	3.30	16.1	4.27	17.0	4.54	17.3	4.56	17.6	4.59	18.1	4.61	18.5	4.6
	37	13.5	3.44	16.1	4.37	16.8	4.62	17.0	4.65	17.3	4.67	17.8	4.70	18.2	4.7
	39	13.5	3.59	16.0	4.48	16.5	4.70	16.7	4.73	17.0	4.75	17.5	4.78	18.0	4.7
	41	13.1	4.09	15.2	5.02	15.7	5.24	15.9	5.27	16.1	5.29	16.6	5.32	17.1	5.3
	43	12.9	4.36	14.7	5.27	15.2	5.47	15.4	5.51	15.6	5.52	16.1	5.56	16.6	5.5
	46	12.0	4.69	13.4	5.55	13.9	5.71	14.1	5.75	14.3	5.78	14.7	5.79	15.2	5.8
	48	10.7	4.06	11.6	4.74	12.1	4.86	12.2	4.88	12.4	4.90	12.8	4.92	13.2	4.9
	10	12.4	1.54	14.8	1.88	17.1	2.24	18.3	2.42	19.5	2.61	21.0	2.71	21.5	2.7
	12	12.4	1.59	14.8	1.95	17.1	2.33	18.3	2.49	19.5	2.70	20.8	2.82	21.2	2.8
	14	12.4	1.64	14.8	2.03	17.1	2.43	18.3	2.61	19.5	2.84	20.5	2.92	21.0	2.9
	16	12.4	1.70	14.8	2.11	17.1	2.54	18.3	2.73	19.5	3.01	20.2	3.08	20.7	3.1
	18	12.4	1.76	14.8	2.20	17.1	2.68	18.3	2.91	19.5	3.19	19.9	3.24	20.4	3.2
	20	12.4	1.83	14.8	2.31	17.1	2.84	18.3	3.10	19.2	3.36	19.7	3.40	20.1	3.4
	21	12.4	1.87	14.8	2.37	17.1	2.95	18.3	3.21	19.1	3.44	19.5	3.48	20.0	3.4
	23	12.4	1.99	14.8	2.54	17.1	3.16	18.3	3.40	18.8	3.60	19.3	3.64	19.7	3.6
	25	12.4	2.13	14.8	2.72	17.1	3.38	18.3	3.61	18.6	3.76	19.0	3.79	19.5	3.8
110	27	12.4	2.27	14.8	2.90	17.1	3.62	18.0	3.80	18.3	3.93	18.7	3.95	19.2	3.9
	29	12.4	2.43	14.8	3.10	17.1	3.86	17.8	3.97	18.0	4.09	18.5	4.11	18.9	4.1
	31	12.4	2.58	14.8	3.30	17.1	4.12	17.5	4.14	17.7	4.25	18.2	4.27	18.6	4.2
	33	12.4	2.75	14.8	3.52	17.0	4.35	17.3	4.33	17.5	4.41	17.9	4.43	18.4	4.4
	35	12.4	2.92	14.8	3.76	16.7	4.51	17.0	4.53	17.2	4.57	17.6	4.59	18.1	4.6
	37	12.4	3.03	14.8	3.87	16.5	4.59	16.7	4.59	16.9	4.63	17.4	4.66	17.8	4.6
	39	12.4	3.15	14.8	3.98	16.2	4.66	16.4	4.67	16.7	4.71	17.1	4.73	17.6	4.7
	41	11.9	3.58	14.2	4.49	15.3	5.18	15.6	5.19	15.8	5.23	16.2	5.26	16.6	5.2
	43	11.8	3.81	14.0	4.74	14.8	5.41	15.1	5.42	15.3	5.46	15.7	5.49	16.1	5.5
	46	11.0	4.08	13.1	5.02	13.5	5.63	13.8	5.65	14.0	5.68	14.4	5.71	14.8	5.7
	48	9.8	3.53	11.4	4.30	11.8	4.77	12.0	4.80	12.1	4.82	12.5	4.84	12.8	4.8

	0.44					li	ndoor A	Air Tem	p. (DB/	WB, °C	C)				
Combination	Outdoor Air Temp.	2		2		2	6	2	<u> </u>	2	28	3			2
(%)	(°C DB)		4	-	6		8		9		0	_	2		24
	, ,	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI
	10 12	10.8	1.39 1.44	12.9 12.9	1.69 1.76	15.0 15.0	2.01	16.0 16.0	2.17	17.0 17.0	2.33	19.1 19.1	2.59	21.0	2.61
	14	10.8	1.44	12.9	1.83	15.0	2.07	16.0	2.23	17.0	2.40	19.1	2.73	20.7	2.76
	16	10.8	1.53	12.9	1.89	15.0	2.10	16.0	2.43	17.0	2.64	19.1	3.02	20.3	3.07
	18	10.8	1.57	12.9	1.96	15.0	2.34	16.0	2.55	17.0	2.80	19.1	3.19	19.9	3.22
	20	10.8	1.63	12.9	2.03	15.0	2.48	16.0	2.73	17.0	3.00	19.1	3.35	19.7	3.37
	21	10.8	1.66	12.9	2.08	15.0	2.56	16.0	2.83	17.0	3.11	19.1	3.42	19.5	3.45
	23	10.8	1.76	12.9	2.23	15.0	2.75	16.0	3.03	17.0	3.33	18.9	3.59	19.3	3.61
	25	10.8	1.87	12.9	2.37	15.0	2.94	16.0	3.24	17.0	3.56	18.6	3.74	19.0	3.77
100	27	10.8	2.00	12.9	2.54	15.0	3.14	16.0	3.47	17.0	3.79	18.3	3.91	18.7	3.95
	29	10.8	2.13	12.9 12.9	2.71	15.0 15.0	3.36	16.0 16.0	3.71	17.0 17.0	4.01	18.1 17.8	4.07	18.5 18.2	4.10
	31 33	10.8	2.21	12.9	3.07	15.0	3.82	16.0	4.22	17.0	4.21	17.5	4.23	17.9	4.42
	35	10.8	2.56	12.9	3.07	15.0	4.06	16.0	4.50	16.8	4.53	17.3	4.54	17.6	4.58
	37	10.8	2.66	12.9	3.41	15.0	4.18	16.0	4.58	16.5	4.60	17.0	4.62	17.4	4.66
	39	10.8	2.77	12.9	3.54	15.0	4.29	16.0	4.65	16.2	4.67	16.7	4.69	17.1	4.73
	41	10.4	3.14	12.4	4.03	14.4	4.82	15.2	5.18	15.4	5.20	15.4	5.21	16.3	5.26
	43	10.3	3.34	12.2	4.29	14.2	5.08	14.7	5.40	14.9	5.42	15.3	5.44	15.8	5.49
	46	9.6	3.57	11.5	4.60	13.3	5.36	13.4	5.63	13.6	5.64	14.0	5.66	14.4	5.71
	48	8.5	3.09	10.1	3.98	11.5	4.58	11.7	4.77	11.8	4.79	12.2	4.80	12.5	4.84
	10	9.7 9.7	0.99	11.6 11.6	1.19	13.5 13.5	1.40	14.4	1.51	15.3	1.63	17.2	1.82	19.1 19.1	2.03
	12 14	9.7	1.00	11.6	1.21	13.5	1.43	14.4 14.4	1.54 1.57	15.3 15.3	1.66 1.69	17.2 17.2	1.86 1.89	19.1	2.06
	16	9.7	1.02	11.6	1.26	13.5	1.49	14.4	1.60	15.3	1.73	17.2	1.93	19.1	2.10
	18	9.7	1.06	11.6	1.28	13.5	1.51	14.4	1.64	15.3	1.76	17.2	1.97	19.1	2.25
	20	9.7	1.08	11.6	1.31	13.5	1.54	14.4	1.67	15.3	1.83	17.2	2.11	19.1	2.36
	21	9.7	1.09	11.6	1.32	13.5	1.57	14.4	1.73	15.3	1.90	17.2	2.19	19.1	2.41
	23	9.7	1.11	11.6	1.37	13.5	1.68	14.4	1.85	15.3	2.03	17.2	2.35	18.8	2.52
	25	9.7	1.17	11.6	1.46	13.5	1.80	14.4	1.98	15.3	2.17	17.2	2.51	18.6	2.63
90	27	9.7	1.25	11.6	1.56	13.5	1.92	14.4	2.11	15.3	2.32	17.2	2.67	18.3	2.75
	29 31	9.7	1.32	11.6 11.6	1.66	13.5 13.5	2.05	14.4	2.26	15.3 15.3	2.48	17.2 17.2	2.85	18.0	2.86
	33	9.7 9.7	1.40 1.49	11.6	1.77 1.89	13.5	2.19	14.4 14.4	2.41	15.3	2.80	17.2	2.97 3.08	17.7 17.5	3.09
	35	9.7	1.59	11.6	2.00	13.5	2.48	14.4	2.73	15.3	2.00	16.9	3.19	17.3	3.20
	37	9.7	1.68	11.6	2.13	13.5	2.64	14.4	2.90	15.3	3.14	16.6	3.30	16.9	3.31
	39	9.7	1.78	11.6	2.27	13.5	2.80	14.4	3.06	15.3	3.30	16.4	3.41	16.6	3.42
	41	9.4	2.06	11.2	2.62	13.0	3.23	13.9	3.52	14.8	3.75	15.5	3.86	15.8	3.87
	43	9.2	2.22	11.0	2.83	12.8	3.49	13.7	3.79	14.6	3.98	15.0	4.09	15.3	4.10
	46	8.7	2.42	10.3	3.09	12.0	3.82	12.8	4.13	13.2	4.24	13.7	4.35	14.0	4.36
	48	7.7	2.12	9.1	2.71	10.6	3.34	11.3	3.60	11.5	3.66	11.9	3.75	12.2	3.75
	10 12	8.6 8.6	0.94	10.3	1.13	11.9 11.9	1.33	12.8 12.8	1.44 1.46	13.7	1.54 1.57	15.3 15.3	1.76 1.79	17.0 17.0	1.91
	14	8.6	0.98	10.3	1.13	11.9	1.38	12.8	1.49	13.7	1.59	15.3	1.79	17.0	1.93
	16	8.6	0.99	10.3		11.9	1.40	12.8	1.51	13.7	1.63	15.3	1.86	17.0	2.02
	18	8.6	1.01	10.3	1.21	11.9	1.43	12.8	1.54	13.7	1.66	15.3	1.90	17.0	2.07
	20	8.6	1.03	10.3	1.24	11.9	1.46	12.8	1.57	13.7	1.69	15.3	1.97	17.0	2.21
	21	8.6	1.04	10.3	1.25	11.9	1.48	12.8	1.59	13.7	1.73	15.3	2.03	17.0	2.29
	23	8.6	1.06	10.3	1.27	11.9	1.54	12.8	1.69	13.7	1.85	15.3	2.14	17.0	2.46
	25	8.6	1.10	10.3	1.36	11.9	1.65	12.8	1.81	13.7	1.98	15.3	2.29	17.0	2.63
80	27	8.6	1.16	10.3	1.44	11.9	1.76	12.8	1.93	13.7	2.11	15.3	2.44	17.0	2.75
	29 31	8.6 8.6	1.23 1.31	10.3	1.54 1.63	11.9 11.9	1.88 2.00	12.8 12.8	2.06	13.7 13.7	2.26	15.3 15.3	2.61	17.0 17.0	2.86
	33	8.6	1.39	10.3	1.74	11.9	2.00	12.8	2.20	13.7	2.40	15.3	2.77	17.0	3.09
	35	8.6	1.48	10.3	1.85	11.9	2.13	12.8	2.49	13.7	2.73	15.3	3.10	16.8	3.20
	37	8.6	1.56	10.3	1.97	11.9	2.41	12.8	2.65	13.7	2.90	15.3	3.27	16.5	3.31
	39	8.6	1.65	10.3	2.08	11.9	2.55	12.8	2.79	13.7	3.08	15.3	3.41	16.2	3.42
	41	8.3	1.90	9.9	2.40	11.5	2.94	12.3	3.22	13.2	3.57	14.8	3.86	15.4	3.87
	43	8.2	2.05	9.8	2.59	11.3	3.18	12.2	3.47	13.0	3.86	14.6	4.09	14.9	4.10
	46	7.7	2.23	9.2	2.83	10.6	3.48	11.4	3.79	12.2	4.22	13.3	4.35	13.6	4.36
	48	6.8	1.95	8.1	2.48	9.4	3.04	10.1	3.31	10.8	3.66	11.6	3.75	11.8	3.75

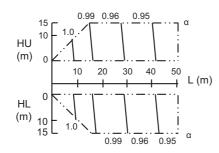
	0.44					li	ndoor A	ir Tem	p. (DB/	WB, °C	C)				
Combination	Outdoor Air Temp.	2	20	2	3	2	6		7		. <u>é</u>	3	0	3	32
(%)	(°C DB)		4	_	6		8		9		20	2			24
	` ′	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI	TC	PI
	10	7.5	0.85	9.0	1.01	10.5	1.18	11.2	1.27	11.9	1.36	13.4	1.55	14.9	1.73
	12	7.5	0.87	9.0	1.03	10.5	1.20	11.2	1.29	11.9	1.38	13.4	1.57	14.9	1.76
	14 16	7.5 7.5	0.88	9.0	1.04	10.5 10.5	1.22 1.24	11.2 11.2	1.31 1.34	11.9 11.9	1.40	13.4 13.4	1.61	14.9 14.9	1.79 1.83
	18	7.5	0.69	9.0	1.08	10.5	1.24	11.2	1.34	11.9	1.43	13.4	1.66	14.9	1.86
	20	7.5	0.91	9.0	1.10	10.5	1.29	11.2	1.39	11.9	1.49	13.4	1.70	14.9	1.94
	21	7.5	0.93	9.0	1.11	10.5	1.30	11.2	1.40	11.9	1.51	13.4	1.73	14.9	2.00
	23	7.5	0.95	9.0	1.14	10.5	1.33	11.2	1.45	11.9	1.58	13.4	1.85	14.9	2.11
	25	7.5	0.96	9.0	1.18	10.5	1.42	11.2	1.55	11.9	1.69	13.4	1.98	14.9	2.26
70	27	7.5	1.01	9.0	1.26	10.5	1.51	11.2	1.65	11.9	1.80	13.4	2.11	14.9	2.40
70	29	7.5	1.08	9.0	1.33	10.5	1.61	11.2	1.75	11.9	1.92	13.4	2.25	14.9	2.57
	31	7.5	1.15	9.0	1.42	10.5	1.71	11.2	1.88	11.9	2.04	13.4	2.40	14.9	2.73
	33	7.5	1.22	9.0	1.50	10.5	1.82	11.2	1.99	11.9	2.17	13.4	2.55	14.9	2.87
	35	7.5	1.28	9.0	1.60	10.5	1.94	11.2	2.12	11.9	2.31	13.4	2.72	14.9	3.05
	37	7.5	1.36	9.0	1.69	10.5	2.06	11.2	2.25	11.9	2.46	13.4	2.90	14.9	3.21
	39	7.5	1.43	9.0	1.79	10.5	2.18	11.2	2.38	11.9	2.61	13.4	3.07	14.9	3.36
	41 43	7.3	1.65 1.78	8.7 8.6	2.06	10.1 9.9	2.51	10.8 10.6	2.74 2.96	11.5 11.3	3.01	12.9 12.7	3.55	14.3 14.1	3.86 4.10
	43	6.7	1.78	8.0	2.22	9.9	2.71	10.6	3.23	10.6	3.25	11.9	4.20	13.2	4.10
	48	5.9	1.69	7.1	2.43	8.2	2.59	8.8	2.82	9.4	3.11	10.5	3.67	11.7	3.75
	10	6.5	0.76	7.7	0.89	9.0	1.03	9.6	1.11	10.2	1.18	11.5	1.34	12.7	1.49
	12	6.5	0.77	7.7	0.90	9.0	1.05	9.6	1.12	10.2	1.20	11.5	1.36	12.7	1.52
	14	6.5	0.78	7.7	0.92	9.0	1.07	9.6	1.14	10.2	1.22	11.5	1.38	12.7	1.55
	16	6.5	0.79	7.7	0.94	9.0	1.08	9.6	1.16	10.2	1.25	11.5	1.41	12.7	1.58
	18	6.5	0.81	7.7	0.95	9.0	1.10	9.6	1.18	10.2	1.27	11.5	1.43	12.7	1.61
	20	6.5	0.82	7.7	0.96	9.0	1.12	9.6	1.20	10.2	1.29	11.5	1.46	12.7	1.65
	21	6.5	0.83	7.7	0.97	9.0	1.14	9.6 9.6	1.22	10.2 10.2	1.30	11.5	1.48	12.7 12.7	1.66 1.76
	23 25	6.5 6.5	0.85	7.7 7.7	1.01	9.0	1.15	9.6	1.30	10.2	1.41	11.5 11.5	1.54 1.64	12.7	1.89
	27	6.5	0.88	7.7	1.07	9.0	1.27	9.6	1.38	10.2	1.50	11.5	1.74	12.7	2.01
60	29	6.5	0.94	7.7	1.14	9.0	1.36	9.6	1.47	10.2	1.60	11.5	1.86	12.7	2.15
	31	6.5	0.99	7.7	1.20	9.0	1.44	9.6	1.57	10.2	1.70	11.5	1.98	12.7	2.29
	33	6.5	1.05	7.7	1.27	9.0	1.53	9.6	1.67	10.2	1.81	11.5	2.11	12.7	2.44
	35	6.5	1.11	7.7	1.36	9.0	1.62	9.6	1.77	10.2	1.92	11.5	2.24	12.7	2.59
	37	6.5	1.17	7.7	1.43	9.0	1.72	9.6	1.88	10.2	2.04	11.5	2.38	12.7	2.75
	39	6.5	1.23	7.7	1.51	9.0	1.82	9.6	2.00	10.2	2.15	11.5	2.53	12.7	2.92
	41 43	6.2	1.41	7.4	1.74	8.7 8.5	2.10	9.3 9.1	2.29	9.9 9.7	2.48	11.1 10.9	2.92 3.15	12.3 12.1	3.38
	46	5.8	1.64	6.9	2.04	8.0	2.47	8.5	2.47	9.1	2.00	10.9	3.45	11.3	3.99
	48	5.1	1.43	6.1	1.78	7.1	2.16	7.6	2.36	8.1	2.55	9.0	3.02	10.0	3.49
	10	5.4	0.67	6.5	0.78	7.5	0.88	8.0	0.94	8.5	1.00	9.5	1.13	10.6	1.25
	12	5.4	0.68	6.5	0.78	7.5	0.90	8.0	0.96	8.5	1.02	9.5	1.15	10.6	1.28
	14	5.4	0.68	6.5	0.80	7.5	0.91	8.0	0.97	8.5	1.04	9.5	1.16	10.6	1.30
	16	5.4	0.70	6.5	0.81	7.5	0.92	8.0	0.99	8.5	1.05	9.5	1.18	10.6	1.32
	18	5.4	0.70	6.5	0.82	7.5	0.94	8.0	1.01	8.5	1.07	9.5	1.21	10.6	1.35
	20	5.4	0.71	6.5	0.83	7.5	0.96	8.0	1.02	8.5	1.09	9.5	1.23	10.6	1.37
	21 23	5.4 5.4	0.72	6.5 6.5	0.84	7.5 7.5	0.97	8.0 8.0	1.04	8.5 8.5	1.10 1.12	9.5 9.5	1.24	10.6 10.6	1.39
	25	5.4	0.73	6.5	0.87	7.5	1.00	8.0	1.03	8.5	1.12	9.5	1.33	10.6	1.52
F	27	5.4	0.75	6.5	0.90	7.5	1.06	8.0	1.14	8.5	1.23	9.5	1.42	10.6	1.61
50	29	5.4	0.80	6.5	0.95	7.5	1.12	8.0	1.21	8.5	1.30	9.5	1.50	10.6	1.71
	31	5.4	0.84	6.5	1.01	7.5	1.19	8.0	1.28	8.5	1.39	9.5	1.60	10.6	1.83
	33	5.4	0.89	6.5	1.06	7.5	1.26	8.0	1.36	8.5	1.47	9.5	1.70	10.6	1.95
	35	5.4	0.94	6.5	1.13	7.5	1.33	8.0	1.45	8.5	1.56	9.5	1.80	10.6	2.07
	37	5.4	0.99	6.5	1.19	7.5	1.41	8.0	1.53	8.5	1.65	9.5	1.92	10.6	2.19
	39 41	5.4	1.04	6.5 6.2	1.25 1.44	7.5 7.2	1.50 1.72	8.0	1.61	8.5 8.2	1.74 2.00	9.5 9.2	2.02	10.6	2.32
	41	5.2	1.19	6.1	1.44	7.1	1.72	7.7 7.6	1.86 2.00	8.2	2.00	9.2	2.52	10.3	2.89
	46	4.8	1.40	5.8	1.69	6.7	2.02	7.0	2.00	7.6	2.13	8.5	2.75	9.5	3.16
	48	4.3	1.22	5.1	1.47	5.9	1.76	6.3	1.90	6.7	2.05	7.5	2.40	8.4	2.76
	-10	1.0	1.22	0.1	1.77	0.0	1.70	0.0	1.00	0.1	2.00	7.0	2.70	0.7	2.70

- TC: Total Capacity(kW), PI: Power Input(kW, Comp. + Outdoor fan motor)
   Capacity tables show the average value of conditions which may occur.

# 7. Capacity Correction Factor

# 7.1 Capacity Correction Factor

# 7.1.1 Rate of change in Cooling capacity



	15 -	-	-	-	0.97	0.94	0.93	α
LIII/m)	10 -	-	0.99	0.98	0.97	0.94	0.93	
HU(m)	7.5 -	1.00	0.99	0.98	0.97	0.94	0.93	
	0 -	1.00	0.99	0.98	0.97	0.94	0.93	
	0 -	7.5	10	20	30	40	50	L(m)
	0 -	1.00	0.99	0.98	0.97	0.94	0.93	
1.11. ()	7.5 -	1.00	0.99	0.98	0.97	0.94	0.93	
HL(m)	10 -	-	0.99	0.98	0.98	0.94	0.93	
	15 -	-	-	-	0.98	0.94	0.94	α

#### **Symbols**

HU: Level difference between indoor and outdoor units where outdoor unit in upper position (m)

HL: Level difference between indoor and outdoor units where outdoor unit in lower position (m)

L : Equivalent pipe length (m)

 $\boldsymbol{\alpha}$  : Capacity correction factor

#### Note

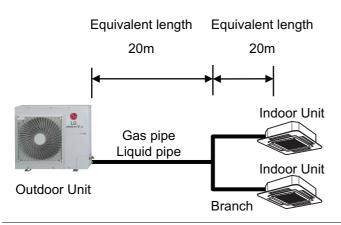
- 1. These figures illustrate the rate of change in capacity of a standard indoor unit system at maximum load under standard conditions. (Moreover, under partial load conditions there is only a minor deviation from the rate of change in capacity shown in the above figures.)
- 2. With this outside unit, evaporating pressure constant control when cooling, and condensing pressure constant control when heating is carried out.
- 3. If heat insulation of piping is insufficient, heat loss will become larger and capacity will decrease.
- 4. Method of calculating cooling / heating capacity : maximum cooling / heating capacity of outside units = cooling / heating capacity of outside units obtained from capacity table X capacity correction factor due to piping length to the farthest indoor unit
- 5. Equivalent piping length for Y Branch and other pipes can be calculated with following table.

mm (inch)	Ø6.35 (1/4)	Ø9.52 (3/8)	Ø12.7 (1/2)	Ø15.8 8 (5/8)	Ø19.0 5 (3/4)	Ø22.2 (7/8)	Ø25.4 (1)	Ø28.58 (1-1/8)	Ø31.8 (1-1/4)	Ø34.9 (1-3/8)	Ø38.1 (1-1/2)	Ø41.3 (1-5/8)	Ø44.5 (1-3/4)	Ø53.98 (2-1/8)
Elbow (m)	0.16	0.18	0.2	0.25	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	0.85
Y Branch (m)								0.5						
Header (m)								1						

- 6. When the equivalent length between outdoor unit and the farthest indoor unit is 90m or more, the diameter of main pipe must be increased. (Liquid and Gas pipes are increased.)
  - Refer to the table (Refrigerant pipe diameter from outdoor unit to first branch.) in the 'installation of outdoor units' part.
- 7. Read cooling / heating capacity rate of change in the above figures based on the following equivalent length: overall equivalent length = (equivalent length of main pipe) X correction factor + (equivalent length after first branching)

Rate of change	Correction	on factor
(object piping)	standard size	size increase
Cooling(Gas pipe)	1	0.5
Heating(Liquid pipe)	1	0.2

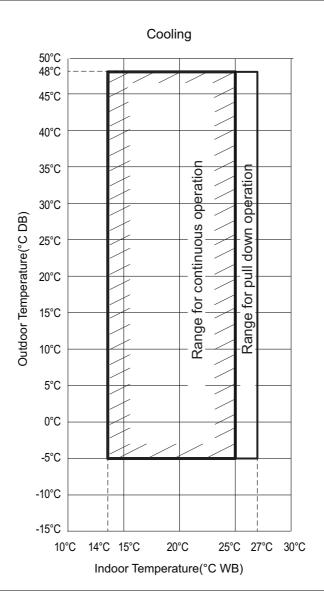
# 7. Capacity Correction Factor



• (Cooling) Overall equivalent length = 20m x 0.5 + 20 m = 30m

The rate of change in Cooling capacity when HU = 0m is thus approximately 0.97

# 8. Operation Limits



### Note

These figures assume the following operating conditions:

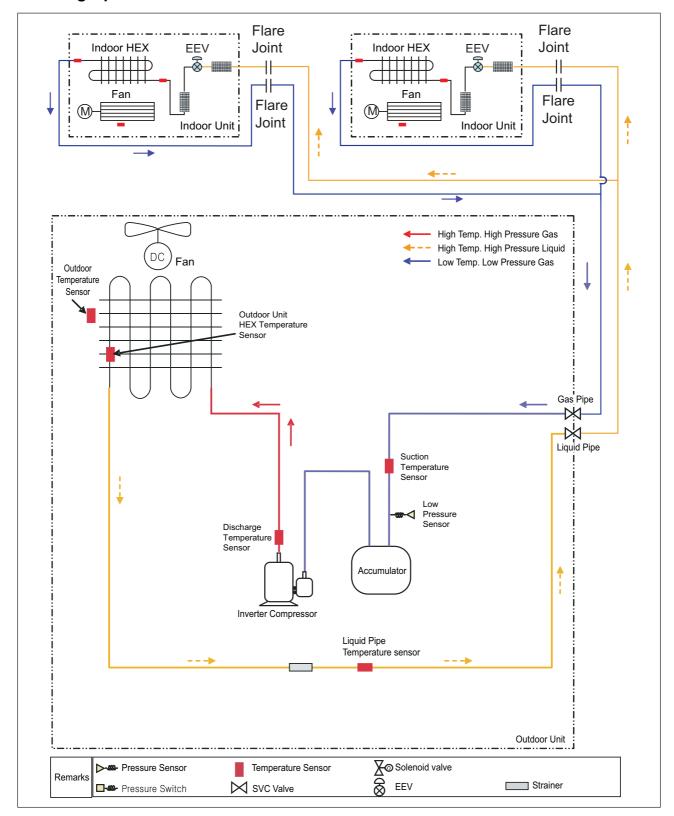
Equivalent piping length:7.5m

Level difference:0m

# 9. Piping Diagrams

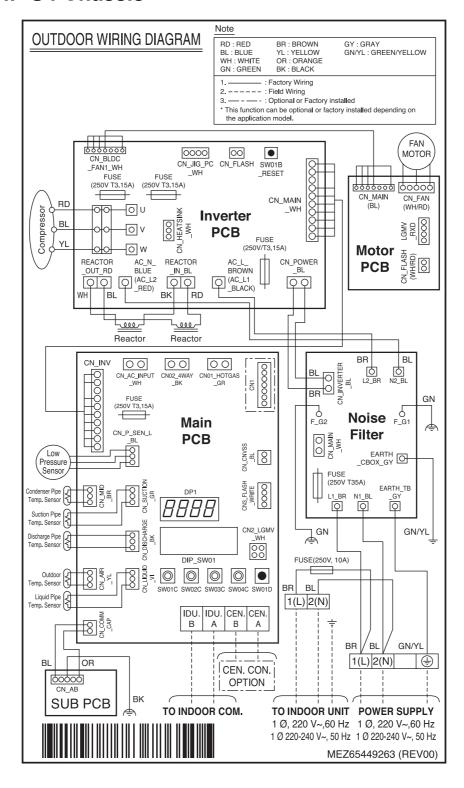
# 9.1 5 / 6 HP U4 Chassis

# ■ Cooling Operation



# 10. Wiring Diagrams

### 10.1 5 / 6 HP U4 Chassis

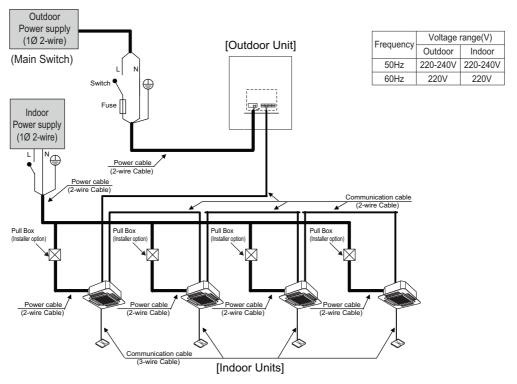


# 11. Field Wiring

# 11.1 50/60Hz (1 Phase)

### **■ Example Connection of Communication Cable**

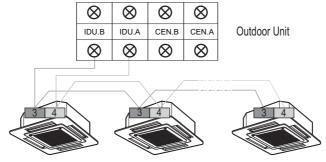
### **◆** Single Outdoor Unit



# **⚠** WARNING

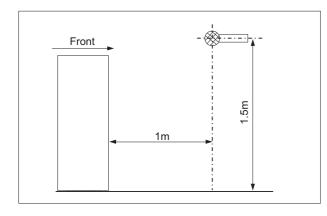
- Indoor Unit ground Lines are required for preventing electrical shock accident during current leakage, Communication disorder by noise effect and motor current leakage (without connection to pipe).
- Don't install an individual switch or electrical outlet to disconnect each of indoor unit separately from the power supply.
- Install the main switch that can interrupt all the power sources in an integrated manner because this system consists of the equipment utilizing the multiple power sources.
- If there exists the possibility of reversed phase, lose phase, momentary blackout or the power goes on and off while the product is operating, attach a reversed phase protection circuit locally.
   Running the product in reversed phase may break the compressor and other parts.

# Between Indoor and Outdoor unit



# 12. Sound Levels

# 12.1 Sound Pressure Levels

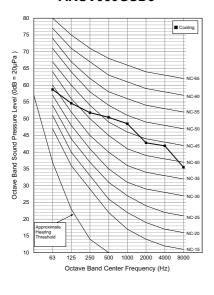


#### Note

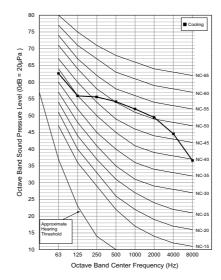
- 1.Data is valid at free field condition.
- 2.Reference accoustic pressure  $0dB = 20\mu Pa$ .
- 3.Data is valid at nominal operation condition.
  Refer to the Model Specifications for nominal conditions(Power source and Ambient temperature, etc)
- 4.Sound levels can be increased in accordance with installation and operating conditions. (Operating conditions include some functional condition like Static pressure mode, air guide use, Room target temperature setting, etc and these functions are different in accordance with each model.)
- 5. Sound level will vary depending on a range of factors such as the construction(acoustic absorption coefficient) of particular room in which the equipment in installed.
- 6.Sound pressure level is measured on the rated condition in the anechoic rooms by ISO 3745 standard. Therefore, these values can be increased owing to ambient conditions during operation.

Model	Sound Pressure	e Levels [dB(A)]
Woder	Cooling	Heating
ARUV050GSD5	53	-
ARUV060GSD5	56	-

#### ARUV050GSD5



#### ARUV060GSD5





# **Installation of Outdoor Units**

- 1. Alternative Refrigerant R410A
- 2. Select the Best Location
- 3.Installation Space
- 4. Lifting Method
- 5.Installation
- **6.Refrigerant Piping Installation**
- 7. Refrigerant Piping System
- **8. Electrical Wiring**

# 1. Alternative Refrigerant R410A

The refrigerant R410A has the property of higher operating pressure in comparison with R22.
 Therefore, all materials have the characteristics of higher resisting pressure than R22 ones and this characteristic should be also considered during the installation.
 R410A is an azeotrope of R32 and R125 mixed at 50:50, so the ozone depletion potential (ODP) of R410A is 0.

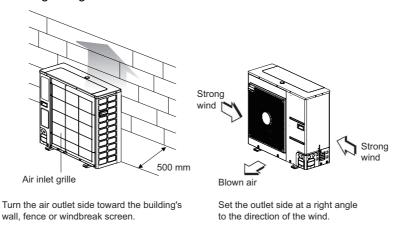
CAUTION

- The wall thickness of the piping should comply with the relevant local and national regulations for the designed pressure 3.8MPa
- Since R410A is a mixed refrigerant, the required additional refrigerant must be charged in its liquid state.

  If the refrigerant is charged in its gaseous state, its composition changes and the system will not work properly.
- Do not place the refrigerant container under the direct rays of the sun to prevent it from exploding.
- For high-pressure refrigerant, any unapproved pipe must not be used.
- · Do not heat pipes more than necessary to prevent them from softening.
- · Be careful not to install wrongly to minimize economic loss because it is expensive in comparison with R22.

# 2. Select the Best Location

- 1. Select space for installing outdoor unit, which will meet the following conditions:
  - · No direct thermal radiation from other heat sources
  - · No possibility of annoying neighbors by noise from unit
  - No exposition to strong wind
  - · With strength which bears weight of unit
  - Note that drain flows out of unit when heating
  - · With space for air passage and service work shown next
  - Because of the possibility of fire, do not install unit to the space where generation, inflow, stagnation, and leakage of combustible gas is expected.
  - Avoid unit installation in a place where acidic solution and spray (sulfur) are often used.
  - · Do not use unit under any special environment where oil, steam and sulfuric gas exist.
  - It is recommended to fence round the outdoor unit in order to prevent any person or animal from accessing the outdoor unit.
  - If installation site is area of heavy snowfall, then the following directions should be observed.
    - Make the foundation as high as possible.
    - Fit a snow protection hood.
- 2. Select installation location considering following conditions to avoid bad condition when additionally performing defrost operation.
  - Install the outdoor unit at a place well ventilated and having a lot of sunshine in case of installing the product at a place with a high humidity in winter (near beach, coast, lake, etc).
     (Ex) Rooftop where sunshine always shines.
  - Performance of heating will be reduced and pre-heat time of the indoor unit may be lengthened in case of installing the outdoor unit in winter at following location:
    - Shade position with a narrow space
    - Location with much moisture in neighboring floor.
    - Location with much humidity around.
    - Location where ventilation is good.
      - It is recommended to install the outdoor unit at a place with a lot of sunshine as possible as.
    - Location where water gathers since the floor is not even.
- 3. When installing the outdoor unit in a place that is constantly exposed to a strong wind like a coast or on a high story of a building, secure a normal fan operation by using a duct or a wind shield.
  - Install the unit so that its discharge port faces to the wall of the building.
     Keep a distance 500mm or more between the unit and the wall surface.
  - Supposing the wind direction during the operation season of the air conditioner, install the unit so that the discharge port is set at right angle to the wind direction.



\* Outdoor unit is representative. Actual appearance of outdoor unit may be different but clearances will stay the same.

# 2. Select the Best Location

#### ♦ Seasonal wind and cautions in winter

- Sufficient measures are required in a snow area or severe cold area in winter so that product can be operated
  well.
- Get ready for seasonal wind or snow in winter even in other areas.
- Install a suction and discharge duct not to let in snow or rain.
- Install the outdoor unit not to come in contact with snow directly. If snow piles up and freezes on the air suction hole, the system may malfunction. If it is installed at snowy area, attach the hood to the system.
- The raised support platform must be high enough to allow the unit to remain above possible snow drifts, andmust be higher than the maximum anticipated snowfall for the location

#### Note

1. Don't install the suction hole and discharge hole of the Outdoor unit facing the seasonal wind.

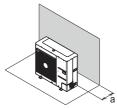
- The following values are the least space for installation.
   If any service area is needed for service according to field circumstance, obtain enough service space.
- · The unit of values is mm.

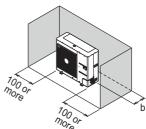
# 3.1 Individual Installation

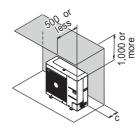
### ■ In case of obstacles on the suction side

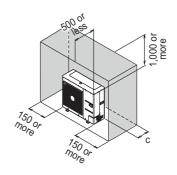
### 1. Stand alone installation







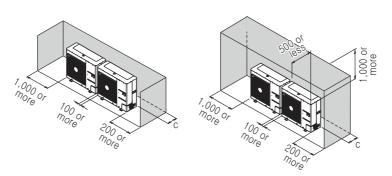




### 2. Collective installation

[Unit:mm]

[Unit:mm]



Chassis code	U4 Chassis
а	100 or more
b	100 or more
С	300 or more

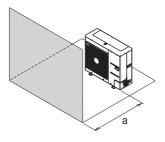
#### Note

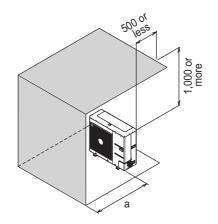
· Depending on the sales region or product type, external appearance and applicability of each "Chassis" might be varied.

# ■ In case of obstacles on the discharge side

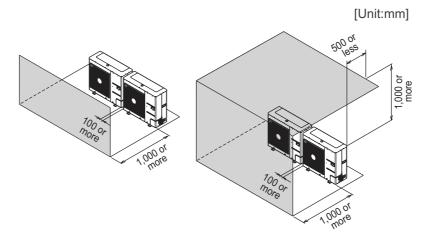
### 1. Stand alone installation







### 2. Collective installation



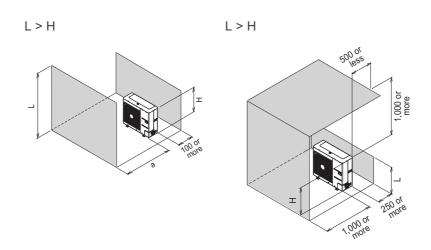
Chassis code	U4 Chassis
а	500 or more

#### Note

• Depending on the sales region or product type, external appearance and applicability of each "Chassis" might be varied.

- In case of obstacles on the suction and the discharge side
- Obstacle height of discharge side is higher than the unit
  - 1. Stand alone installation

[Unit:mm]



#### 2. Collective installation

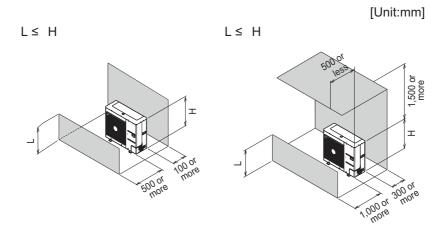
[Unit:mm] L > H L > H

Chassis code	U4 Chassis
а	500 or more
Note	

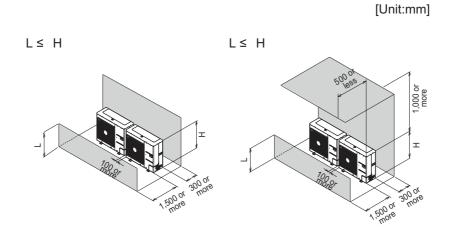
• Depending on the sales region or product type, external appearance and applicability of each "Chassis" might be varied.

# · Obstacle height of discharge side is lower than the unit

### 1. Stand alone installation



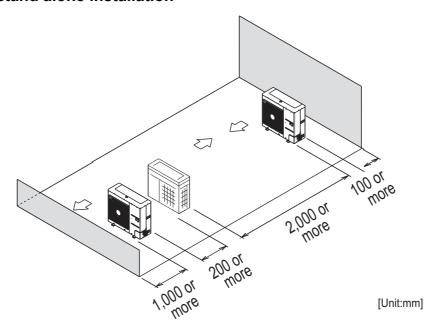
### 2. Collective installation



# 3.2 Collective / continuous installation

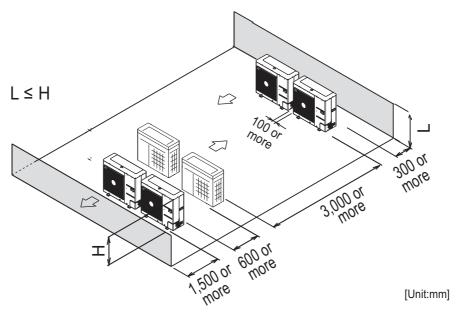
Space required for collective installation and continuous installation: When installing several units, leave space between each block as shown below considering passage for air and people.

#### ■ One row of stand alone installation



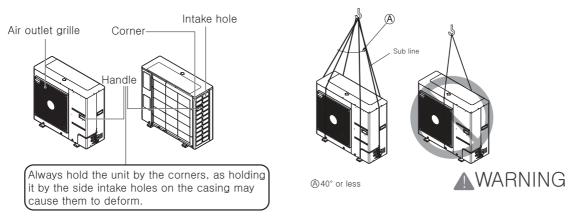
### ■ Rows of collective installation (2 or more)

· L should be smaller than H



### 4. Lifting Method

- When carrying the suspended, unit pass the ropes between legs of base panel under the unit.
- Always lift the unit with ropes attached at four points so that impact is not applied to the unit.
- Attach the ropes to the unit at an angle of 40° or less.
- Use only accessories and parts which are of the designated specification when installing.





#### CAUTION

#### Be very careful while carrying the product.

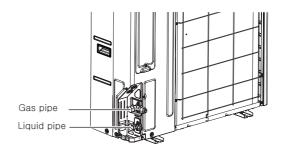
- Do not have only one person carry product if it is more than 20 kg.
- PP bands are used to pack some products. Do not use them as a mean for transportation because they are dangerous.
- Do not touch heat exchanger fins with your bare hands. Otherwise you may get a cut in your hands.
- Tear plastic packaging bag and scrap it so that children cannot play with it Otherwise plastic packaging bag may suffocate children to death.
- When carrying in Outdoor unit, be sure to support it at four points. Carrying in and lifting with 3-point support may make Outdoor unit unstable, resulting in a fall.

### 5. Refrigerant Piping Installation

### 5.1 Precautions on Pipe connection / Valve operation

Pipe connection is done by connecting from the end of the pipe to the branching pipes, and the refrigerant pipe coming out of the outdoor unit is divided at the end to connect to each indoor unit. Flare connection for the indoor unit, and welding connection for the outdoor pipe and the branching parts.

Use hexagonal wrench to open/close the valve.





#### WARNING

- Always careful not to leak the refrigerant during welding.
- The refrigerant generates poisonous gas harmful to human body if combusted.
- Do not perform welding in a closed space.
- Be sure to close the cap of the service port to prevent gas leakage after the work.

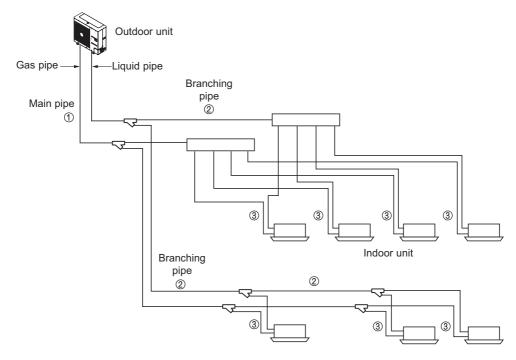


### **A** CAUTION

Please block the pipe knock outs of the front and side panels after installing the pipes. (Animals or foreign objects may be brought in to damage wires.)

### 6.1 Pipe Connection Method between outdoor unit / indoor unit

### 6.1.1 Selection of Refrigerant Piping



### ■ Selection of Pipe Size

① Main Pipe(A) : Outdoor Unit → 1st Branching Section

Upward Outdoor unit total capacity	Standard Pipe Diameter	
HP	Liquid pipe [mm(inch)]	Gas pipe [mm(inch)]
5	Ø 9.52(3/8)	Ø 15.88(5/8)
6	Ø 9.52(3/8)	Ø 19.05(3/4)

#### ② Branching Pipe (B,C,D): Branching Section → Branching Section

Downward Indoor Unit total capacity [kW(Btu/h)]	Liquid pipe [mm(inch)]	Gas pipe [mm(inch)]
≤ 5.6(19,100)	Ø6.35(1/4)	Ø12.7(1/2)
< 16.0(54,600)	Ø9.52(3/8)	Ø15.88(5/8)
< 22.4(76,400)	Ø9.52(3/8)	Ø19.05(3/4)
< 33.6(114,700)	Ø9.52(3/8)	Ø22.2(7/8)

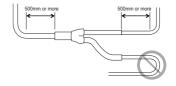
#### ③ Indoor Unit Connecting Pipe (Branching Section → Indoor Unit)

Indoor Unit capacity [kW(Btu/h)]	Liquid pipe [mm(inch)]	Gas pipe [mm(inch)]
≤ 5.6(19,100)	Ø6.35(1/4)	Ø12.7(1/2)
< 16.0(54,600)	Ø9.52(3/8)	Ø15.88(5/8)

### **A** CAUTION

- · Bending radius should be at least twice the diameter of the pipe.
- Bend pipe after 500mm or more from branch(or header).
   Do not bend U type.

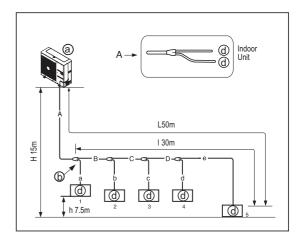
It may cause Performance unsatisfactory or noise.



### 6.1.2 Model (ARUV\*\*\*GSD5)

### Y branch method

- @: Outdoor Unit
- (b): 1st branch (Y branch)
- d: Indoor Units



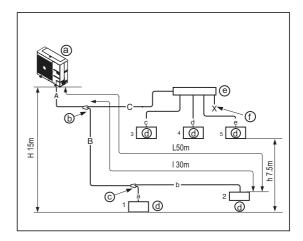
### **MARNING**

• Depending on the sales region or product type, external appearance and applicability of each "Chassis" might be varied.

	Connection method	Y branch only	
	Connection method	5 /6 HP	
	Longest pipe length (L) : between Outdoor Unit ↔ Indoor Unit	A+B+C+D+e ≤ 50m	
Max. pipe length	Longest pipe length after 1st branch $(\ell)$	30 m	
	Total pipe length	100 m	
Max. difference	Difference in height (H) : between Outdoor Unit ↔ Indoor Unit	15 m	
in height	Difference in height (h) : between Indoor Unit ↔ Indoor Unit	7.5 m	

### Combination of Y branch / header method

- a: Outdoor Unit
- (b): 1st branch (Y branch)
- ©: Y branch
- **@**: Indoor Units
- @: Header
- f: Sealed piping



### **MARNING**

- Depending on the sales region or product type, external appearance and applicability of each "Chassis" might be varied.
- · Branch pipe can not be used after header.
- · Pipe length after header branching
  - It is recommended that difference in length of the pipes connected to the indoor units (a~f) is minimized. Performance difference between indoor units may occur.
- Indoor units should be installed at lower position than the header.

	Connection method	Combination of Y branch / header	
	Connection method	5 /6 HP	
NA	Longest pipe length (L) : between Outdoor Unit ↔ Indoor Unit	A+B+b ≤ 50m	
Max. pipe length	Longest pipe length after 1st branch $(\ell)$	30 m	
	Total pipe length	100 m	
Max. difference	Difference in height (H) : between Outdoor Unit ↔ Indoor Unit	15 m	
in height	Difference in height (h) : between Indoor Unit ↔ Indoor Unit	7.5 m	

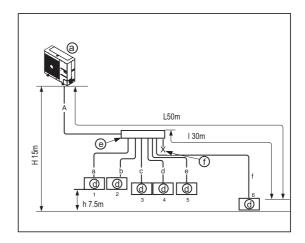
#### **Header method**

a: Outdoor Unit

d: Indoor Units

@: Header

f: Sealed piping



#### **MARNING**

- Depending on the sales region or product type, external appearance and applicability of each "Chassis" might be varied.
- · Branch pipe can not be used after header.
- · Pipe length after header branching
  - It is recommended that difference in length of the pipes connected to the indoor units (a~f) is minimized. Performance difference between indoor units may occur.
  - Indoor units should be installed at lower position than the header.

Connection method		Header only
	Connection method	5 /6 HP
Manage in a large of the	Longest pipe length (L) : between Outdoor Unit ↔ Indoor Unit	A+f ≤ 50m
Max. pipe length	Longest pipe length after 1st branch $(\ell)$	30 m
	Total pipe length	100 m
Max. difference	Difference in height (H) : between Outdoor Unit ↔ Indoor Unit	15 m
in height	Difference in height (h) : between Indoor Unit ↔ Indoor Unit	7.5 m

### 6.2 The amount of Refrigerant

The calculation of the additional charge should take into account the length of pipe and CF(Correction Factor) value of indoor unit.

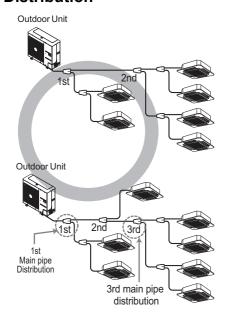
Additional charge(kg)	=	Total liquid pipe : Ø25.4 mm	×	0.480(kg/m)
	+	Total liquid pipe : Ø22.2 mm	×	0.354(kg/m)
	+	Total liquid pipe : Ø19.05 mm	×	0.266(kg/m)
	+	Total liquid pipe : Ø15.88 mm	×	0.173(kg/m)
	+	Total liquid pipe : Ø12.7 mm	×	0.118(kg/m)
	+	Total liquid pipe : Ø9.52 mm	×	0.061(kg/m)
	+	Total liquid pipe : Ø6.35 mm	×	0.022(kg/m)
	+	CF value of indoor unit(kg/EA)		

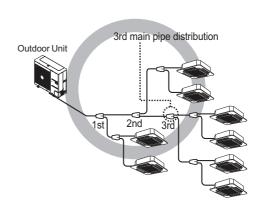
#### Note

For CF value (additional refrigerant) table of indoor units, please refer to PDB of indoor unit.

### **6.3 Distribution Method**

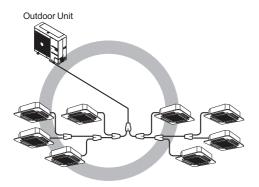
#### 1. Line Distribution

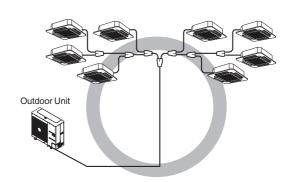




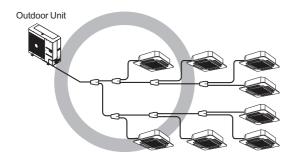
#### 2. Vertical Distribution

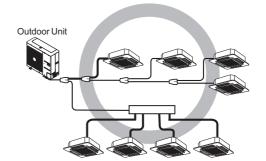
Ensure that the branch pipes are attached vertically.





#### 3. The others

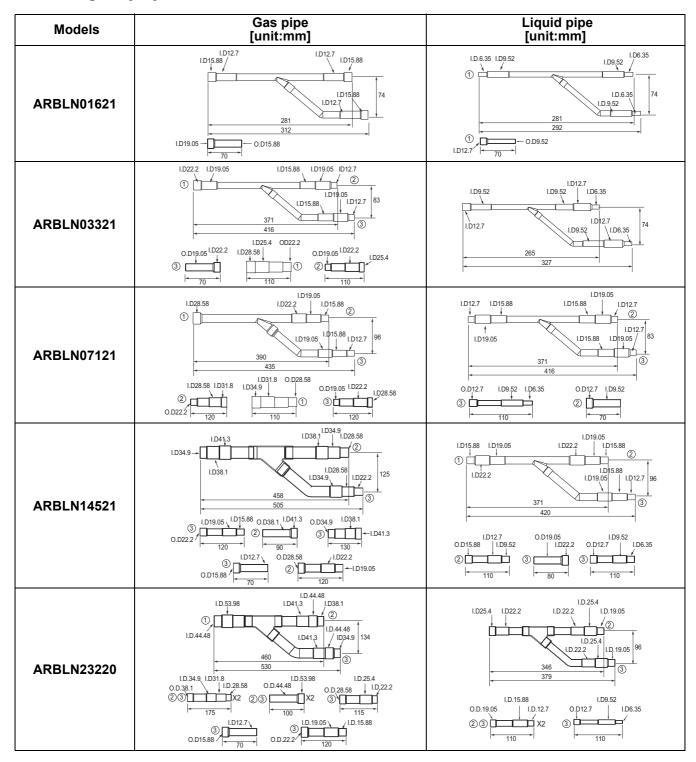




### 6.4 Selection of Y Branch and Header

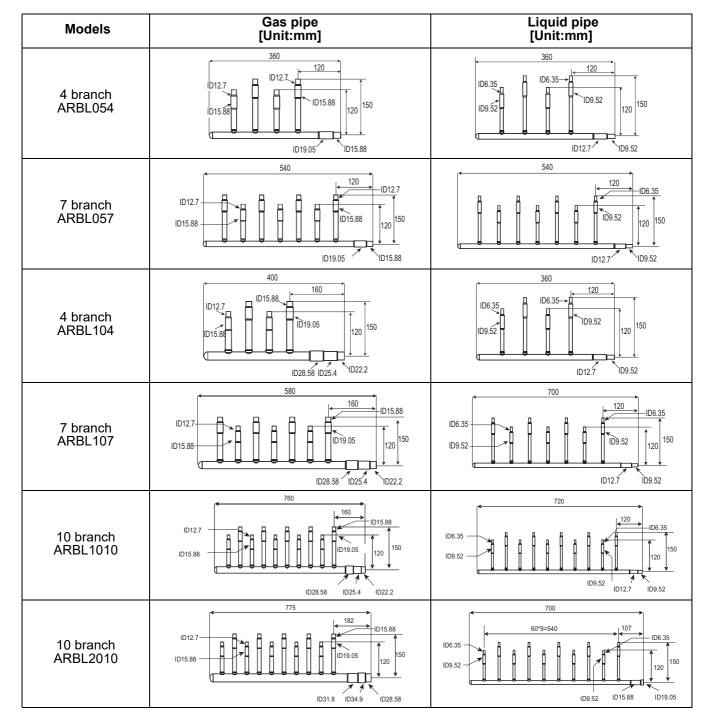
#### 6.4.1 Y Branch

#### ■ Cooling Only System



#### 6.4.2 Header

### ■ Cooling Only system



### 7.1 Electrical Wiring

#### 7.1.1 Caution

1. Follow ordinance of your governmental organization for technical standard related to electrical equipment, wiring regulations and guidance of each electric power company.



#### WARNING

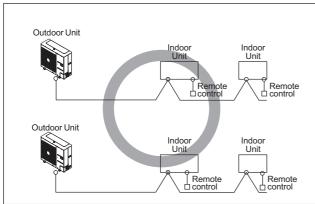
Be sure to have authorized electrical engineers do the electric work using special circuits in accordance with regulations and this installation manual. If power supply circuit has a lack of capacity or electric work deficiency, it may cause an electric shock or fire.

- 2. Install the Outdoor Unit communication line away from the power source wiring so that it is not affected by electric noise from the power source. (Do not run it through the same conduit.)
- 3. Be sure to provide designated grounding work to Outdoor Unit.

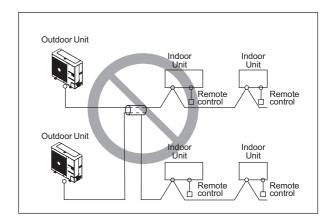
#### **CAUTION**

Be sure to correct the outdoor unit to earth. Do not connect earth line to any gas pipe, liquid pipe, lightening rod or telephone earth line. If earth is incomplete, it may cause an electric shock.

- 4. Give some allowance to wiring for electrical part box of Indoor and Outdoor Units, because the box is sometimes removed at the time of service work.
- 5. Never connect the main power source to terminal block of communication line. If connected, electrical parts will be burnt out.
- 6. Use 2-core shield cable for communication line.(() mark in the figure below) If communication lines of different systems are wired with the same multiplecore cable, the resultant poor transmitting and receiving will cause erroneous operations. (\(\infty\) mark in the figure below)
- 7. Only the communication line specified should be connected to the terminal block for Outdoor Unit communication.



2-Core Shield Cable



Multi-Core Cable



### CAUTION

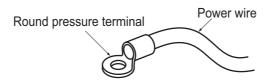
This product have reversed phase protection detector that only works when the power is turned on. If there exists black out or the power goes on and off which the product is operating, attach a reversed

phase protection circuit locally. running the product in reversed phase may break the compressor and other parts.

- Use the 2-core shield cables for communication lines. Never use them together with power cables.
- The conductive shielding layer of cable should be grounded to the metal part of both units.
- Never use multi-core cable
- As this unit is equipped with an inverter, to install a phase leading capacitor not only will deteriorate power factor improvement effect, but also may cause capacitor abnormal heating. Therefore, never install a phase leading capacitor.
- Make sure that the power unbalance ratio is not greater than 2%. If it is greater, the unit's lifespan will be reduced.
- Introducing with a missing N-phase or with a mistaken N-phase will break the equipment.

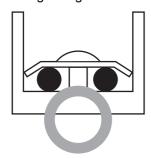
#### Precautions when laying power wiring

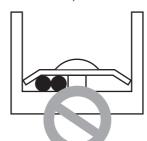
Use round pressure terminals for connections to the power terminal block.



When none are available, follow the instructions below.

- Do not connect wiring of different thicknesses to the power terminal block. (Slack in the power wiring may cause abnormal heat.)
- When connecting wiring which is the same thickness, do as shown in the figure below.







- For wiring, use the designated power wire and connect firmly, then secure to prevent outside pressure being exerted on the terminal block.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tighterning impossible.
- Over-tightening the terminal screws may break them.



#### **CAUTION**

When the 400 volt power supply is applied to "N" phase by mistake, replace inverter PCB and transformer in control box.

### ■ Control box and connecting position of wiring

1. Remove the rear cover

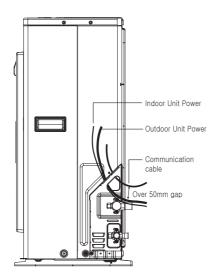


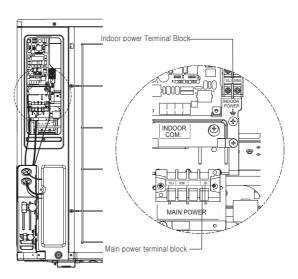
2. Tillt the cover more than 30 degrees.



3. Remove the cover by pulling it in the direction of the arrow.









#### 7.1.2 Communication and Power Lines

#### 1. Communication cable

Types: shielding cable
 Cross section: 1.0~1.5mm²

Maximum allowable temperature: 60°C

· Maximum allowable cable length: under 300m

#### 2. Remote control cable

Types : 3-core cable3. Central control cable

Product type	Cable type	Diameter
ACP	2-core wire (shielding wire)	1.0~1.5mm²
AC Smart	2-core wire (shielding wire)	1.0~1.5mm²
AC Ez	4-core wire (shielding wire)	1 0~1 5mm²

#### 4. Separation of communication and power lines

If communication and power lines are run alongside each other then there is a strong likelihood of operational
faults developing due to interference in the signal wiring caused by electrostatic and electromagnetic
coupling.

The tables below indicates our recommendation as to appropriate spacing of communication and powerlines where these are to be run side by side

Current capacity of power line		Spacing
	10A	300mm
100V or more	50A	500mm
	100A	1,000mm
	Exceed 100A	1,500mm

#### Note

- The figures are based on assumed length of parallel cabling up to 100m. For length in excess of 100m the figures will have to be recalculated in direct proportion to the additional length of line involved.
- If the power supply waveform continues to exhibit some distortion the recommended spacing in the table should be increased.
  - If the cable are laid inside conduits then the following point must also be taken into account when grouping various cable together for introduction into the conduits
  - Power cable(including power supply to air conditioner) and communication cables must not be laid inside the same
  - In the same way, when grouping the power wires and communication cables should not be bunched together.

### **A** CAUTION

- If apparatus is not properly earthed then there is always a risk of electric shocks, the earthing of the apparatus must be carried out by a qualified person.
- · Use a power wire pipe for the power wiring.

### 7.2 DIP Switch Setting

### 7.2.1 Checking according to dip switch setting

You can check the setting values of the unit from the 7 segment LED.

The dip switch setting should be changed when the power is OFF.

### 7.2.2 Checking the setting of the unit

The number is sequentially appeared at the 7 segment in 5 seconds after applying the power. This number represents the setting condition.

#### · Initial display order

Order	No	Mean
1)	4~6	Model capacity
0	1	Cooling only
2	2	Heat pump
	38	380V
3	46	460V
	22	220V
	1	Standard
	2	Compact
4	5	Cold temperature area
	6	Tropical
	9	R32 Standard

### Example) ARUV060GSD5

1)	2	3	4
6	1	22	1

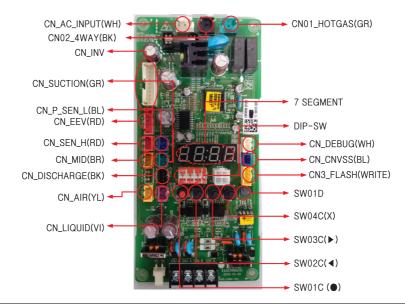
#### Note

- 1. Example of model names could be different with model names included within this PDB.
- 2. In accordance with the number of combined outdoor unit or target region, it could not be applied to set the order ③,④.

### 7.3 Automatic Addressing

- The address of indoor units would be set by auto addressing
  - 1. Wait for 3 minutes after supplying power.
  - 2. Press RED button of the outdoor units for 5 seconds. (SW01C)
  - 3. A "88" is indicated on 7-segment LED of the outdoor unit PCB.
  - 4. For completing addressing, 2~7 minutes are required depending on numbers of connected indoor units
  - 5. Numbers of connected indoor units whose addressing is completed are indicated for 30 seconds on 7-segment LED of the outdoor unit PCB
  - 6. After completing addressing, address of each indoor unit is indicated on the wired remote control display window. (CH01, CH02, CH03, ....., CH06: Indicated as numbers of connected indoor units)

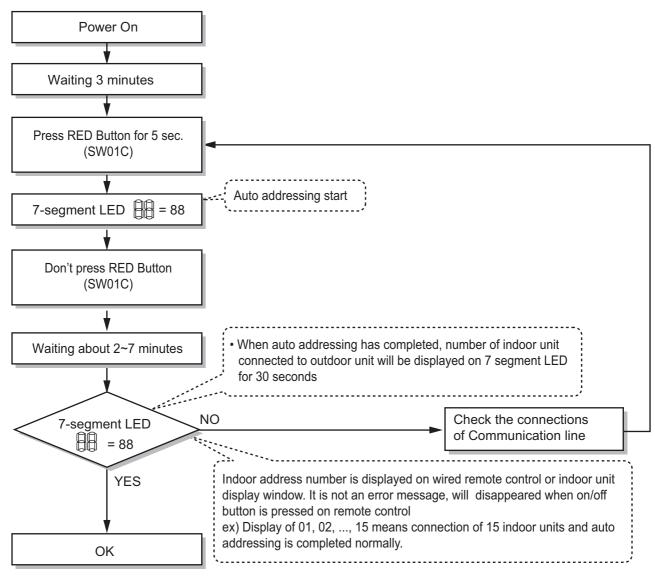
#### Main PCB





- In replacement of the indoor unit PCB, always perform Auto addressing setting again (At that time, please check about using Independent power module to any indoor unit.)
- · If power supply is not applied to the indoor unit, operation error occur.
- · Auto addressing is only possible on the Unit.
- Auto addressing has to be performed after 3 minutes to improve communication.

### ■ The Procedure of Automatic Addressing

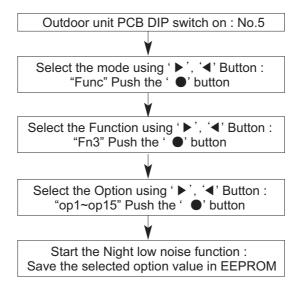


### 8. Setting the function

### 8.1 Night Low Noise Function

This function makes the ODU fan operate at low RPM to reduce the fan noise of ODU at night which has low load.

#### ◆ Night low noise function setting method



#### Time Settings

Step	Judgment Time(Hr)	Operation Time(Hr)
op1	8	9
op2	6.5	10.5
op3	5	12
op4	8	9
op5	6.5	10.5
op6	5	12
op7	8	9
op8	6.5	10.5
op9	5	12
op10	Continuous operation	
op11	Continuous operation	
op12	Continuous operation	

#### ♦ Noise

Capacity		5 HP	6 HP
Mode	Step	Sound Pressure Levels [dB(A)]	
Cooling	op1 ~ op3, op10	52	52
	op4 ~ op6, op11	51	51
	op7 ~ op9, op12	50	50
Heating	op1 ~ op3, op10	54	54
	op4 ~ op6, op11	53	53
	op7 ~ op9, op12	52	52

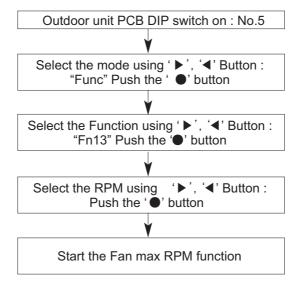
### **A** CAUTION

- Request installer to set the function during installation.
- If ODU RPM changes, capacity may go down.

### 8. Setting the function

### 8.2 Fan Max RPM Function

#### ◆ Fan max RPM function setting method



#### **◆** Air flow rate

Capacity	5 / 6 HP	
Max RPM	Max Air Flow Rate(m <sup>3</sup> /min)	
400	29	
450	33	
500	38	
550	43	
600	48	
650	53	
700	57	
750	62	
800	67	
850	72	
900	76	
950	80	
1000	86	

### **A** CAUTION

- Request installer to set the function during installation.
- If you want to limit the max air flow rate of ODU, refer to the table above.
- If less than the rated air flow rate by model, capacity may go down.



# **Special Guide**

- 1. Caution for Refrigerant Leak
- 2.Installation Guide at the Seaside

### 1. Caution For Refrigerant Leaks

The installer and system specialist shall secure safety against leakage according to local regulations or standards. The following standards may be applicable if local regulations are not available.

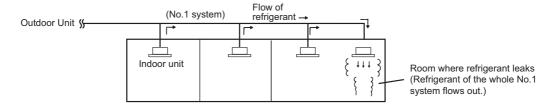
#### 1.1 Introduction

The R410A refrigerant itself is harmless and nonflammable, but even if the refrigerant gas leaks into the room, the space for installing the air conditioner should be large enough that the refrigerant gas does not exceed the limit concentration.

### 1.1.1 Limiting concentration

Limiting concentration is the limit of Freon gas concentration where immediate measures can be taken without hurting human body when refrigerant leaks in the air. The limiting concentration shall be described in the unit of kg/m3 (Freon gas weight per unit air volume) for facilitating calculation.

#### Limiting concentration: 0.44kg/m<sup>3</sup>(R410A)

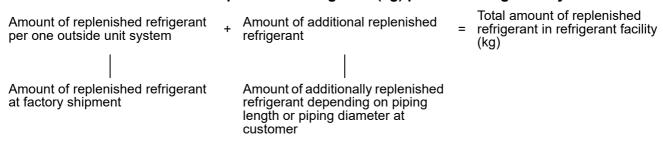


### 1.2 Checking procedure of limiting concentration

Check limiting concentration along following steps and take appropriate measure depending on the situation.

# 1.2.1 Calculate amount of all the replenished refrigerant (kg) per each refrigerant system.

◆ Calculate amount of all the replenished refrigerant (kg) per each refrigerant system.



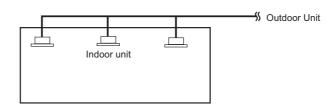
#### Note

In case one refrigerant facility is divided into 2 or more refrigerant systems and each system is independent, amount of replenished refrigerant of each system shall be adopted.

#### 1.2.2 Calculate minimum room volume

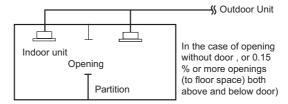
Calculate room volume by regarding a portion as one room or the smaller room.

1. Without partition

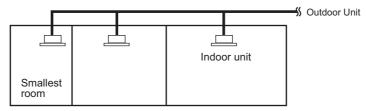


### 1. Caution For Refrigerant Leaks

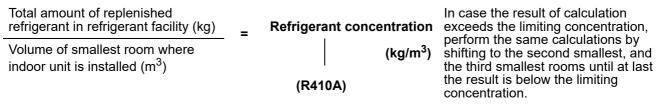
#### 2. With partition and with opening which serve aspassage of air to adjoining room



3. With partition and without opening which serve as passage of air to adjoining room



#### **♦** Calculate refrigerant concentration



#### In case the concentration exceeds the limit

When the concentration exceeds the limit, change original plan or take one of the counter measure shown below:

#### Counter measure 1

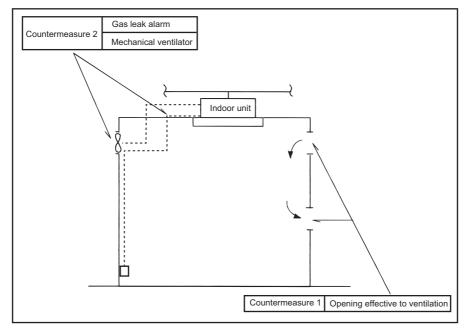
Provide opening for ventilation.

Provide 0.15% or more opening to floor space both above and below door, or provide opening without door.

#### · Counter measure 2

Provide gas leak alarm linked with mechanical ventilator.

Reducing the outdoor refrigerant qty.



# 1. Caution For Refrigerant Leaks



### **A** CAUTION

Pay special attention to the place, such as a basement, etc. where refrigerant can stay, since refrigerant is heavier than air.

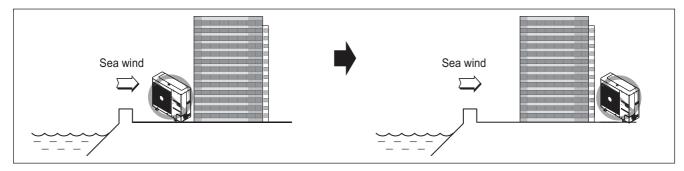
### 2. Installation Guide at the seaside

#### CAUTION

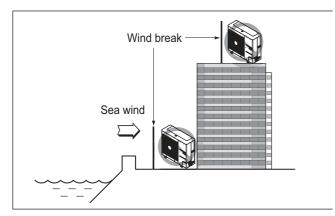
- 1. Air conditioners must not be installed in areas where corrosive gases, such as acid or alkaline gas, are present.
- 2. Do not install the product where it could be exposed to sea wind (salty wind) directly. As a result, the product is corroded. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient performance.
- 3. If outdoor or indoor unit is installed close to the seaside, it should avoid direct exposure to the sea wind. Otherwise it needs additional corrosion resistance treatment on the heat exchanger.

### 2.1 Selecting the location(Outdoor Unit)

1. If the outdoor unit is to be installed close to the seaside, direct exposure to the sea wind should be avoided. Install the outdoor unit on the opposite side of the sea wind direction.



2. In case of outdoor installation on the seaside, a windbreak shield is mandatory to install not to allow exposure of the unit to the sea wind.



- It must be strong enough like concrete to prevent the sea wind from the sea.
- The height and width should be more than 150% of the outdoor unit.
- It must be kept more than 70 cm of space between outdoor unit and the windbreak for easy air flow.

- 3. Select a well-drained place.
- 4. Where the distance between the outdoor unit and the sea shore is more than 1km. (Ensure the distance between the outdoor unit and the sea shore is more than 300m and less than 1km for the Corrosion Resistance models.)



#### CAUTION

- It needs the periodic (more than once/year) cleaning of the dust or salt particles stuck on the heat exchanger by using liquid.
- LG does not guarantee in case that periodic cleaning for heat exchanger is not doing or windbreak is not installed.

### 2. Installation Guide at the seaside

#### 2.2 Installation and maintenance

Even though the corrosion resistance model has reinforced material or coating, it is still not completely safe from corrosion. And for this reason, you need to increase the effect of preventing corrosion through installation planning and maintenance/repair.

- Install the product where it will avoid salt water splash and beach sand as much as possible.
  - Install the machine in the direction the wind blows away from the building.
  - If you inevitably have to install the machine on by the shore, install a fence to block the wind to avoid direct contact from sea wind.
  - Be careful of the installation direction.
     (The level of corrosion differs when the unit is parallel or vertical to the coast line.)
- Try to install the unit so that the particles from the sea side attached on the exterior panel can be sufficiently cleaned by the rain.
- Because the water collected within the floor of the outdoor unit significantly accelerates the corrosion process, make sure to install the unit so that water is well drained considering the inclination etc.
- For the outdoor unit installed on the sea shore, periodically wash the unit with clean water to remove any salt attached on the unit.
- · Install the unit where it is well drained. Especially, secure good drainage at the floor part.
- · Always repair dents caused from installation, maintenance etc.
- · Periodically check the condition of the machine (Set water resistance treatment or replace parts, if necessary.)
- When you are not running the machine for a long period of time, such as during the off season, put a cover on the outdoor unit.
- Sufficiently maintain the machine well. (When installing the corrosion resistance coating such as water resistantgrease or wax, repeat the coating every 3 months)
  - Also, when install the machine in a special environment, you need to take separate consideration sufficiently.





#### **Air Solution**

LG Electronics Inc, 128, Yeoui-daero, Yeongdeungpo-gu, Seoul, Korea (07336) http://partner.lge.com

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The air conditioners manufactured by LG have received ISO9001 certificate for quality assurance and ISO14001 certificate for environmental management system.

The specifications, designs, and information in this brochure are subject to change without notice.